



**UNCONTROLLED DOCUMENT  
WILL NOT BE UPDATED**

NOTES:  
 1. THIS IS AN AUTOCAD DRAWING, DO NOT CHANGE MANUALLY.  
 2. USE WITH 616336 (M22520/7-01) TOOL FRAME.

REV.	DESCRIPTION	BY	DATE	APR.
A	NEW RELEASE	DYO	08-23-10	MMK

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SCALE:	N.T.S.
DWN BY:	DYO
DATE:	08-23-10
APPROVED:	
UNLESS OTHERWISE SPECIFIED:	DECIMALS:
	.XXX ± .005
	.XX ± .010
	.X ± .030
	ANGLES:
	± 1°

CAGE 58164	
21615 S.W. TUALATIN VALLEY HWY., BEAVERTON OR 97006	
DESCRIPTION: ENVELOPE DRAWING: 642021 POSITIONER ASSEMBLY	
PART NO.	B 642021-ENV