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 In case that the application demands a high level of reliability, such as automotive,  
 please contact a company representative for further information.

APPLICABLE STANDARD		VDE 0627, MIL-C-5015 CONFORMITY, TUV approved(R9351324)				
RATING	OPERATING TEMPERATURE RANGE	-40 °C TO +125 °C		STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 250 V, DC 250 V (POLUTION DEGREE 3, OVER VOLTAGE CATEGORY III)				
		AC 500 V, DC 500 V (POLUTION DEGREE 2, OVER VOLTAGE CATEGORY II)				
	CURRENT	23 A <sup>(1)</sup> (WIRE SIZE : 3.5 mm <sup>2</sup> )		PROTECTION DEGREE	IP67	
17 A (WIRE SIZE : 2 mm <sup>2</sup> )		APPLICABLE CABLE	φ 10.0 TO 12.5 mm			
SPECIFICATIONS						
ITEM	TEST METHOD			REQUIREMENTS	QT	AT
CONSTRUCTION						
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.	X	X
MARKING	CONFIRMED VISUALLY.				X	X
ELECTRIC CHARACTERISTICS						
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A. (MIL-C-2316)			3 mΩ MAX.	X	X
	BETWEEN D-CONTACT TO SHELL SHALL BE MEASURED AT DC 1A.			100 mΩ MAX.	X	X
INSULATION RESISTANCE	500 V DC. (MIL-STD-1344 3003)			5000 MΩ MIN.	X	X
TEMPERATURE RISE	APPLY CURRENT OF 23 A TO CONTACTS. (DIN VDE 0627 6, 27)			TEMPERATURE CONSTANCY SHALL BE WITHIN 8 HOURS. TEMPERATURE RISE SHALL BE 1 K/h MAX.	X	-
VOLTAGE PROOF	2250 V AC. FOR 1 min. (MIL-STD-1344 3001)			NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS						
CONTACT INSERTION AND WITHDRAWAL FORCES	φ2.362 <sub>0</sub> <sup>+0.003</sup> BY STEEL GAUGE.			INSERTION AND WITHDRAWAL FORCES : 0.84 N MIN.	X	-
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.			INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOOK : 50 N MAX.	X	-
CONTACT RETENTION FORCE	APPLY 20 N PULL FORCE FROM TERMINATION SIDE. (DIN41640)			NO CONTACT DISPLACEMENT.	X	-
IMPACT INTENSITY	DROP FROM THE HEIGHT OF 750 mm FOR 8 TIMES WITH CABLE AND CABLE CLAMP. (DIN 41640)			NO DEFACE OR MECHANICAL DAMAGE.	X	-
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS. (MIL-C-5015 4, 6, 12, 2)			CONTACT RESISTANCE: 4.5 mΩ MAX.	X	-
				D-CONTACT-SHELL RESISTANCE: 100 mΩ MAX.	X	-
VIBRATION	FREQUENCY: 10 TO 500 Hz, SINGLE AMPLITUDE 0.75 mm, 98 m/s <sup>2</sup> AT 3 h, FOR 3 DIRECTIONS. (MIL-STD-1344 2005, CONDITION II)			① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-
SHOCK	490 m/s <sup>2</sup> DURATIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. (MIL-STD-1344 2004, CONDITION E)			① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-
ENVIRONMENTAL CHARACTERISTICS						
DAMP HEAT (STEADY STATE)	EXPOSED AT 71°C, 95%, 336h. (MIL-C-5015 4, 6, 10)			① INSULATION RESISTANCE: 50 MΩ MIN. (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 500 MΩ MIN. (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. ④ NO HEAVY CORROSION.	X	-
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → R/T <sup>(2)</sup> → +125 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES. (MIL-C-5015 4, 6, 4)			① INSULATION RESISTANCE: 5000 MΩ MIN. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-
COUNT	DESCRIPTION OF REVISIONS			DESIGNED	CHECKED	DATE
0						
REMARK				APPROVED	SU. OBARA	10.11.04
NOTE(1) 23A RATED CURRENT IS THE MAXIMUM CURRENT PER CONTACT. BUT THE CURRENT CAPACITY OF WHOLE IS CONNECTOR 69 A MAX. (2) R/T : ROOM TEMPERATURE Unless otherwise specified, refer to JIS C 5402.				CHECKED	HY. KISHI	10.11.04
				DESIGNED	YS. SAKODA	10.10.29
				DRAWN	YS. SAKODA	10.10.29
				Note QT:Qualification Test AT:Assurance Test X:Applicable Test		
<b>HRS</b>	SPECIFICATION SHEET			PART NO.	H/MS08A18-10S-DT10D1 (73)	
	HIROSE ELECTRIC CO., LTD.			CODE NO.	CL120-0481-3-73	△ 1/2

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SPECIFICATIONS						
ITEM	TEST METHOD		REQUIREMENTS	QT	AT	
<b>ENVIRONMENTAL CHARACTERISTICS</b>						
SEALING <sup>(3)</sup>	EXPOSED AT A DEPTH OF 1 m FOR 0.5 h. (JIS B 6015)		NO WATER PENETRATION INSIDE CONNECTOR.	X	—	
AIRTIGHTNESS <sup>(3)</sup>	APPLY AIR PRESSURE 40 kPa FOR 30 SEC TO INSIDE CONNECTOR.		NO AIR BUBBLES FROM CONNECTOR INTERFACE.	X	—	
CORROSION, SULPHUR DIOXIDE <sup>(3)</sup>	EXPOSED IN SO <sub>2</sub> : 670ppm 40 °C FOR 8 h. EXPOSED IN SO <sub>2</sub> : 670 ppm 18 TO 28 °C FOR 16 h. (DIN50018)		NO HEAVY CORROSION RUIN THE FUNCTION.	X	—	
OIL RESISTING <sup>(3)</sup>	DROP CUTTING OIL FOR 48 HOURS AT THE RATE OF 0.5L / h. (JIS B 6015)		NO OIL SEEPAGE INSIDE CONNECTOR.	X	—	
RESISTANCE TO DUST <sup>(3)</sup>	DUST CIRCULATION FOR 2 h. (IEC 529, 7, 6)		NO DUST SEEPAGE INSIDE CONNECTOR.	X	—	
RESISTANCE TO SOLDERING HEAT.	SOLDERED TEMPERATURE, +380±10°C, FOR SOLDERING DURATION, 10±1 s. (IEC 68-2-20)		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, +350°C±10°C FOR SOLDERING DURATION, 10±1 s. (IEC 68-2-20)		WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.	X	—	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. (MIL-STD-1344 1001, CONDITION B)		NO HEAVY CORROSION.	X	—	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE	
	0					
REMARK			APPROVED	SU. OBARA	10. 11. 04	
(3) TESTED BY APPLICABLE CONNECTOR.			CHECKED	HY. KISHI	10. 11. 04	
			DESIGNED	YS. SAKODA	10. 10. 29	
Unless otherwise specified, refer to JIS C 5402.			DRAWN	YS. SAKODA	10. 10. 29	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-114017-73	
<b>HRS</b>	SPECIFICATION SHEET		PART NO.	H/MS08A18-10S-DT10D1 (73)		
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL120-0481-3-73		2/2