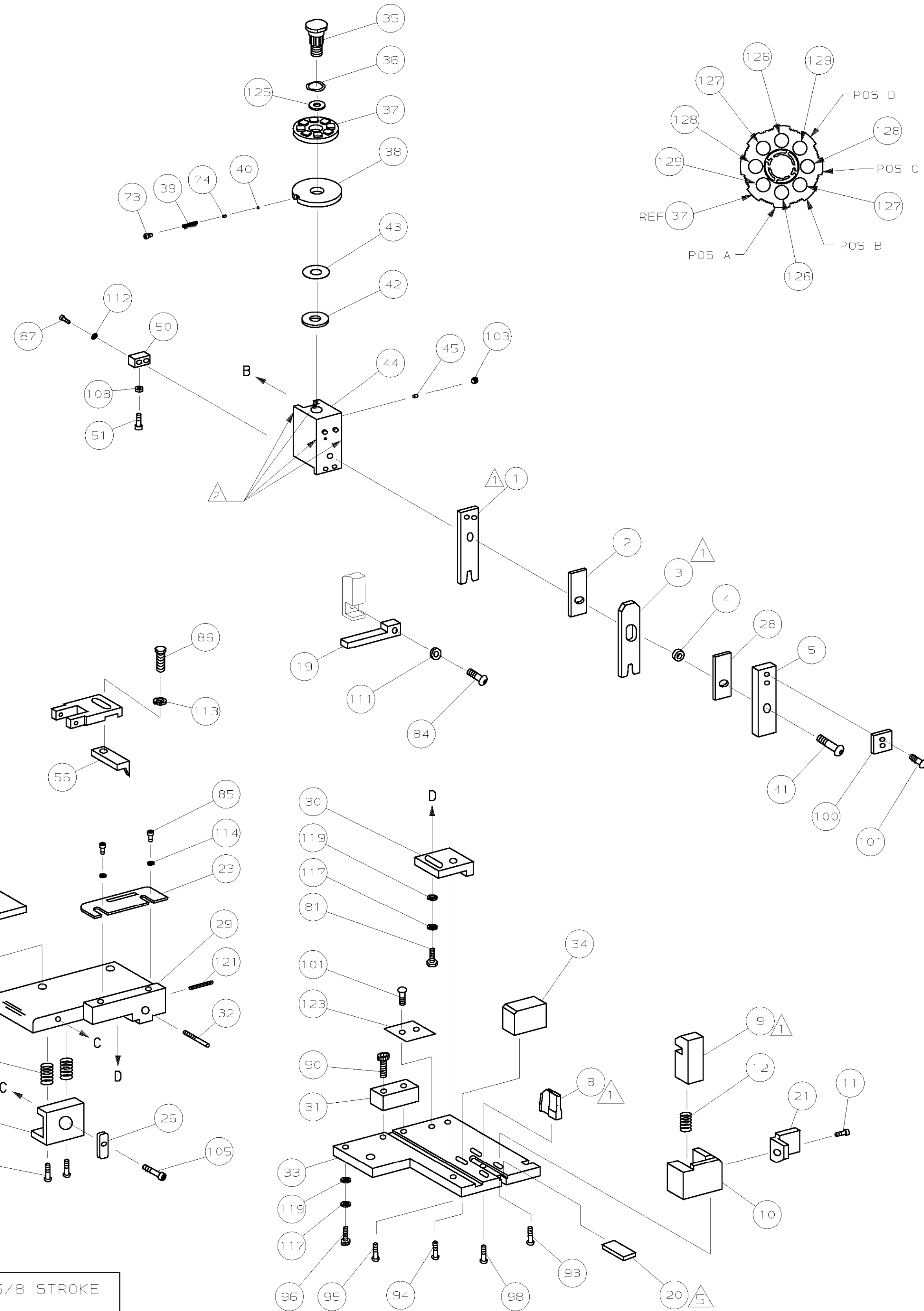


PART NUMBER	REV	FIRST USED
567913-1	C	854040-3

PIN		SOCKET		VISIBLE PAD LTR		CRIMPING DATA	
.500 FEED		770007 770008		CRIMP HEIGHT		WIRE SIZE	
A	.069 ±.002 [1.75 ±0.05mm]			14			
B	.059 ±.002 [1.5 ±0.05mm]			16			
.620 FEED		770193		CRIMP		WIRE SIZE	
C	.052 ±.002 [1.32 ±0.05mm]			18			
D	.047 ±.002 [1.19 ±0.05mm]			20			
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	
-		114-1043	.500/.620	SEE CUSTOMER MANUAL	NONE	L1675	

SIM TO HOM 567213



- ▲1 RECOMMENDED SPARE PARTS.
- ▲2 GREASE LIGHTLY.
- ▲3 ITEM NOT SHOWN
- ▲4 CUT TO LENGTH AT ASSY
- ▲5 USE LOCTITE SUPERBOND TO ADHERE ITEM 20 INSIDE SLOT IN BASE PLATE IN FRONT OF ANVIL.

QTY	REV	TER	APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
2	-	C	1-354779-8	PIN, WIRE DISC (.3080)D	129			
2	-	C	9-354778-7	PIN, WIRE DISC (.2980)C	128			
2	-	C	4-354779-4	PIN, WIRE DISC (.3210)B	127			
2	-	C	3-354779-4	PIN, WIRE DISC (.3160)A	126			
1	-	A	986950-1	WASHER, FLAT PRECISION	125			
1	-	B	690701-2	PLATE, SERIAL NO.	123			
1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121			
2	-	A	21899-2	WASHER, FLAT (#10) S G ADJ BLK	119			
2	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117			
2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114			
REF	-	A	21024-4	WASHER, LOCK (#8) FEED FINGER	113			
2	-	A	21024-4	WASHER, LOCK (#8) DEP-HOLD	112			
REF	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111			
1	-	A	21018-5	NUT, HEX (#6) HOLD DOWN	108			
1	-	A	22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105			
1	-	A	21009-2	SCR, 5KT SET (1/4-20x.25 LW) RAM	103			
4	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	101			
1	-	B	819347-1	PLATE, IDENTIFICATION	100			
2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99			
1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98			
1	-	A	3-21000-8	SCR, SHC (10-32x.88) MOUNTING	96			
1	-	A	2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK	95			
4	-	A	2-21002-2	SCR, BHC (8-32x.50) SHEAR-TERM SUP	94			
2	-	A	2-21002-1	SCR, BHC (8-32x.38) SHEAR HOLDER	93			
1	-	A	1-21002-7	SCR, SHC (6-32x.50) CAM	91			
2	-	A	2-21000-7	SCR, SHC (8-32x.50) SCR BLK	90			
REF	-	A	2-21000-7	SCR, SHC (8-32x.48) DEP-HOLD DOWN	87			
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86			
2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85			
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL) STRIPPER	84			
1	-	A	3-22603-1	SCR, HEX (10-32x.38) 5G ADJ BL	81			
2	-	B	463310-4	BLADE, STRIPPING (#18)	77			
1	-	A	690603-1	SPRING, ASSIST	74			
1	-	A	23030-1	SCR, 5KT CAP (6-32x.25) CP DSC	73			

QTY	REV	TER	APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
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QTY	REV	TER	APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO			
PARTS LIST								
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)								
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:								
DR P.MATHIAS 9/22/95 APP 9-25-95 CHK 9-25-95 REL 5/2/97 A.BEDDICK C.ERISMAN B. MORGAN AMP AMP Incorporated Harrisburg, PA 17105-3608 NAME STRIPPER CRIMPER APPLICATOR MACHINE REF STRIPPER CRIMPER SCALE - DWG NO 567913 SHEET 1 OF 1 REV C CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO								

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