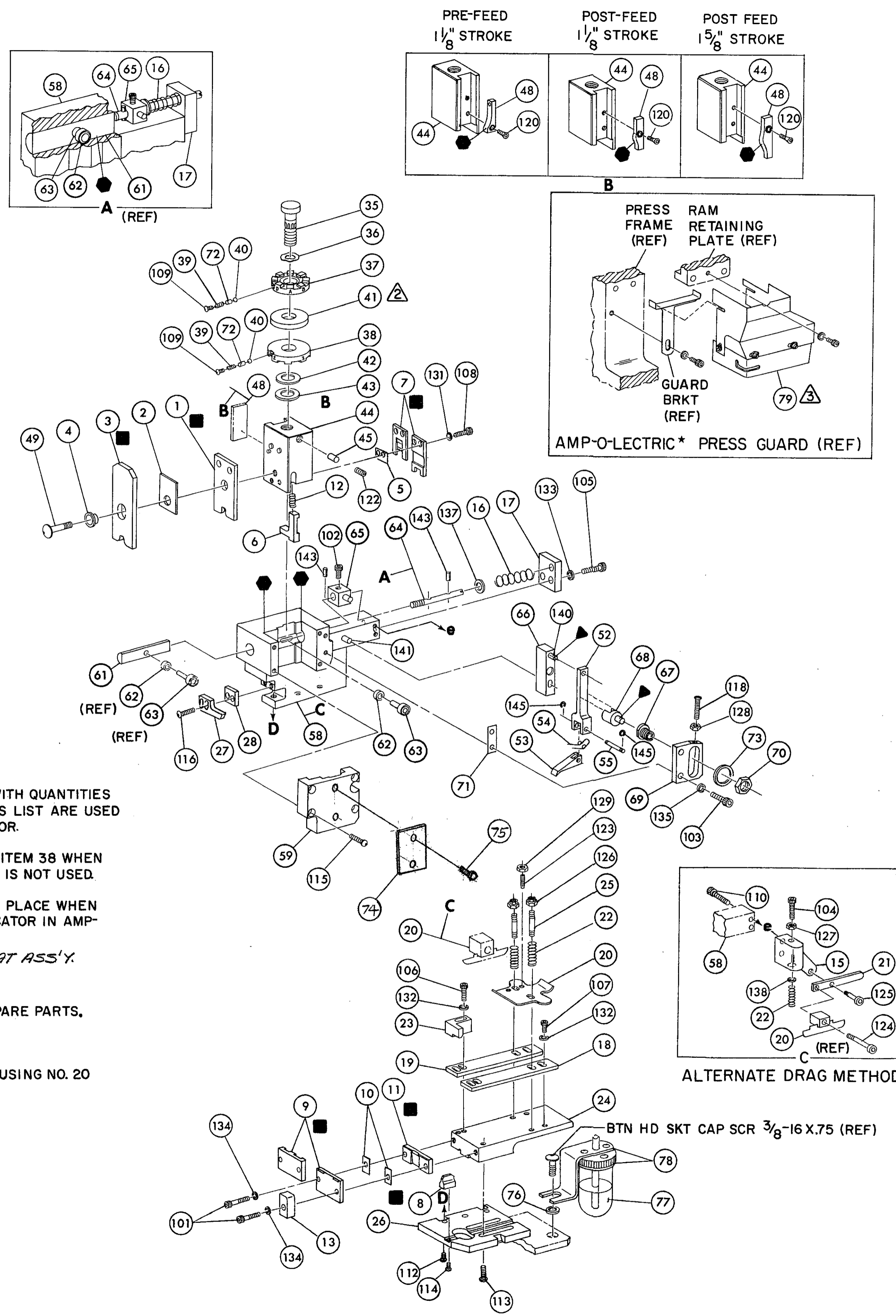


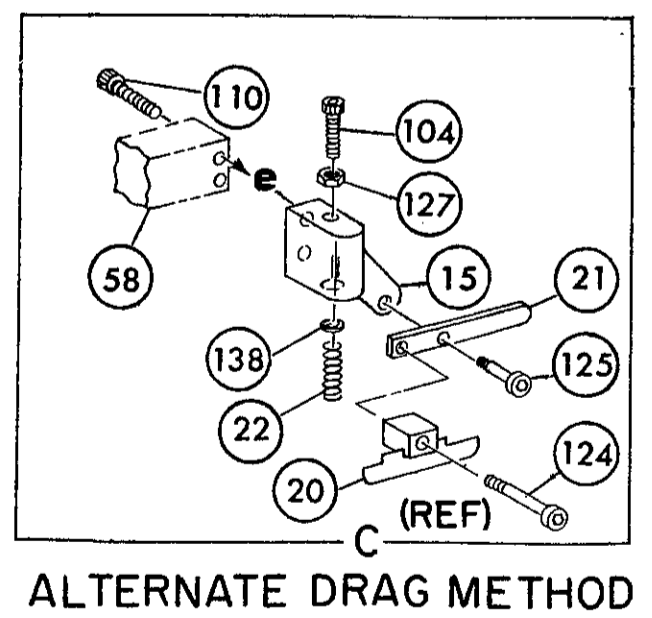
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- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - ▲ CUT TO LENGTH AT ASS'Y.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.



QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF.	454220-1	CAP, RAM	59
REF.	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	REF.	453736-1	HOUSING	58
REF.	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	142				57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	56
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	140	REF.	691499-1	SPRING, FEED FINGER	55
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	139	REF.	240635-1	FINGER, FEED	54
			138	REF.	240634-1	LEVER, TERMINAL	53
			137				52
			136				51
REF.	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	50
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690501-4	CAM, POST-FEED 1 5/8 STROKE	49
REF.	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				48
5	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				47
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	46
			130	1	453674-2	RAM	45
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	44
REF.	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	43
	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			SPACER, DISC	42
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	41
	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION	40
	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION	39
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	5-690692-2	DISC, WIRE	38
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	37
			121	1	690212-1	POST, RAM	36
1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120				35
			119				34
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	33
			117				32
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116				31
REF.	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				30
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	1-690451-7	SPACER, STRIPPER	29
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER	28
REF.	2-22733-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF.	455676-1	PLATE, BASE	27
			111	2	22354-8	DRAG, STUD	26
	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	453678-6	PLATE, STRIP GUIDE	25
2	2-3030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1	240825-7	PLATE, STRIP HOLD	24
2	2-21000-8	SCR, SKT HD CAP (8-32 X .60) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	23
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107		240636-1	LEVER, DRAG	22
2	2-21000-9	SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	21
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	454204-1	GUIDE, STRIP (REAR)	20
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	454204-1	GUIDE, STRIP (FRONT)	19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF.	454178-1	GUIDE, FEED ROD	18
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF.	4-22284-9	SPRING, FEED RETURN	17
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101	REF.		ADAPTER, DRAG	16
REF.	455745-1	GUARD, WINDOW	79				15
	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN	14
	455985-1	OIL, LUBRICATING	77			SPRING, HOLD DOWN	13
	454406-1	SPACER, LUB BRACKET	76	1	1-240644-1	PLATE, REAR SHEAR	12
2	21017-2	SCREW, DRIVE (# 2 X .19) I.D. PLATE	75	2	5-240645-0	SPACER, SHEAR PLATE	11
1	461264-1	PLATE, IDENTIFICATION	74	1	240642-8	PLATE, FRONT SHEAR	10
REF.	458109-1	WASHER, FLAT (SPECIAL)	73	1	7-238005-4	ANVIL	9
2	690603-1	SPRING, ASSIST	72	1	5-240651-8	BLADE, SLUG	8
REF.	690517-1	SPACER	71			HOLD DOWN, TERMINAL	7
	22594-8	NUT, HEX	70	1	3-240641-3	SPACER, SHEAR BLADE	6
	240628-1	PLATE, ADJ	69	1	1-238009-4	SPACER, TUBULAR	5
	240626-1	SHAFT, PIVOT	68	1	4-456134-B	CRIMPER, INSULATION	4
	240633-1	BUSHING	67	1	455888-5	SPACER, INSULATION	3
	455680-1	LEVER, INTERMEDIATE	66	1	458141-7	CRIMPER, WIRE	2
	240629-1	BLOCK, PIVOT	65				1
	240632-2	SCREW, ADJ	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	CAM, ROLLER	62				
REF.	454398-1	ROD, FEED	61				
			60				

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL	
CUSTOMER NAME	APPL SERIAL NO	DISTRIBUTION	
ADDRESS	PURCHASE ORDER	ORIGINAL	1
CITY	ENG APP	CUSTOMER COPY	2
		FIELD ENG COPY	4

QTY	PART NO	DESCRIPTION	ITEM NO
		CRIMPING DATA	
		PAD LTR	CRIMP HEIGHT
		WIRE SIZE	WIRE STRIP LENGTH
		A	.039 22
		B	.037 24
		C	.035 26
		D	NOT USED
		CRIMP SIZE	TYPE
		FEED	APPL INST
		WIRE RANGE	INSULATION RANGE
		20-22	.055-.080
		REMARKS	POST-FEED AMPOMATOR

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SET UP PAGE 10-1
453638-1 913

DR 9-2-76 APP 1/1/14
0150-GAAS-95
SC-A-1934-89
REV 1/2/81
REV DER R3191

NO 466613-1

MINIATURE QUICK CHANGE APPLICATOR

END FEED (WELD TAB)