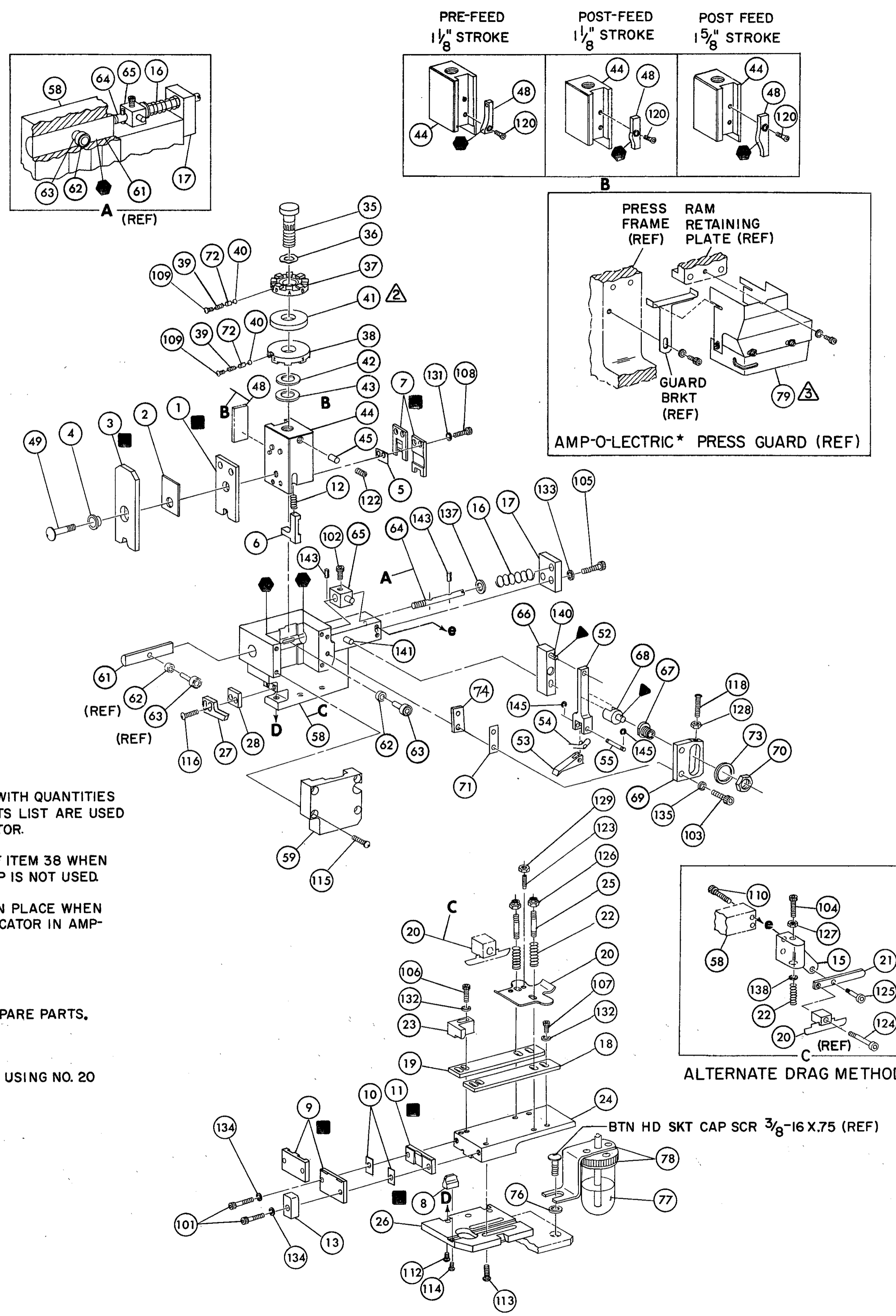


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	1	458268-1	CAP, RAM	59
			144	1	458267-1	HOUSING	58
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	1	240624-1	PIN, FEED FINGER	55
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	1	691499-1	SPRING, FEED FINGER	54
			139	1	240635-1	FINGER, FEED	53
			138	1	240634-2	LEVER, TERMINAL	52
			137				51
			136				50
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690601-4	CAM, POST FEED 1 5/8 STROKE	48
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	458266-1	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
1	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
			127	1	690223-1	SPACER, DISC	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	1	23241-6	BALL, STEEL	40
			125	1	690170-1	SPRING, COMPRESSION	39
			124			DISC, INSULATION	38
2	4-21078-8	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	123	1	7-692155-9	DISC, WIRE	37
1	21009-2	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120				34
			119				33
1	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118		458980-	APPLICATOR, BASIC (SUB ASSY)	32
			117				31
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116				30
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER	28
2	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	458265-1	STRIPPER	27
3	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112	1	463915-2	PLATE, BASE	26
			111	2	22354-8	DRAG, STUD	25
			110	1	463903-1	PLATE, STRIP GUIDE	24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109			PLATE, STRIP HOLD	23
2	2-21000-5	SCR, SKT HD CAP (8-32 X .25) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107		240636-1	LEVER, DRAG	21
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106	1	454177-2	DRAG, STOCK	20
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	1-454204-5	GUIDE, STRIP (REAR)	19
			104	1	3-458031-6	GUIDE, STRIP (FRONT)	18
2	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	103	1	454178-1	GUIDE, FEED ROD	17
1	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	102	1	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	101			ADAPTER, DRAG	15
3	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	100				14
REF.	455745-1	GUARD, WINDOW	79				13
REF.	465184-9	LUBRICATOR ASSY	78				12
REF.	852931-2	OIL, LUBRICATING	77				11
1	454406-1	SPACER, LUB BRACKET	76	1	458254-4	SPACER, HOLD DOWN	10
			75			SPRING, HOLD DOWN	9
1	238305-5	SPACER, ADJ. PLATE	74	1	463913-1	PLATE, REAR SHEAR	8
1	458109-1	WASHER, FLAT (SPECIAL)	73	1	4-240654-5	SPACER, SHEAR PLATE	7
2	690603-1	SPRING, ASSIST	72	1	806780-1	PLATE, FRONT SHEAR	6
1	690517-1	SPACER	71			ANVIL	5
1	22594-8	NUT, HEX	70	1	2-238075-1	BLADE, SLUG	4
1	240628-1	PLATE, ADJ	69			HOLD DOWN, TERMINAL	3
1	240626-1	SHAFT, PIVOT	68			SPACER, SHEAR BLADE	2
1	240633-1	BUSHING	67			SPACER, TUBULAR	1
1	455680-2	LEVER, INTERMEDIATE	66	1	464112-8	CRIMPER, INSULATION	
1	240629-1	BLOCK, PIVOT	65			SPACER, INSULATION	
1	240632-2	SCREW, ADJ	64			CRIMPER, WIRE	
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	CAM, ROLLER	62				
1	454398-1	ROD, FEED	61				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	62214	
A	.072	18			
B	.068	20			
C	.066	22			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	090	"E"		A18040	
INSUL	---	---	.500		
WIRE RANGE	18-22	INSULATION RANGE	---	PRESS NO	---
REMARKS					
AMPOMATOR POST FEED —INACTIVE—					
REF: I.D. PLATE 461264-1					