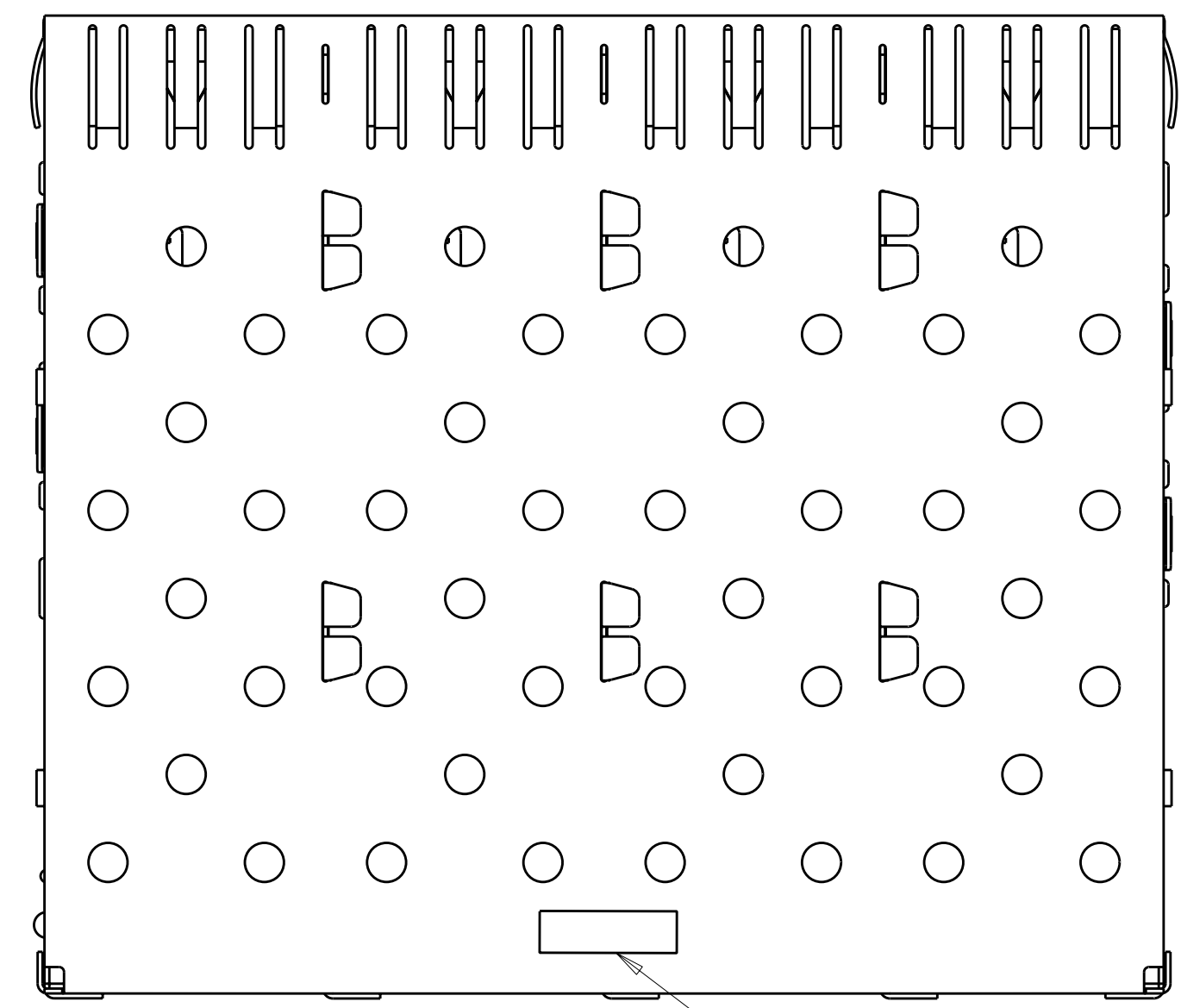
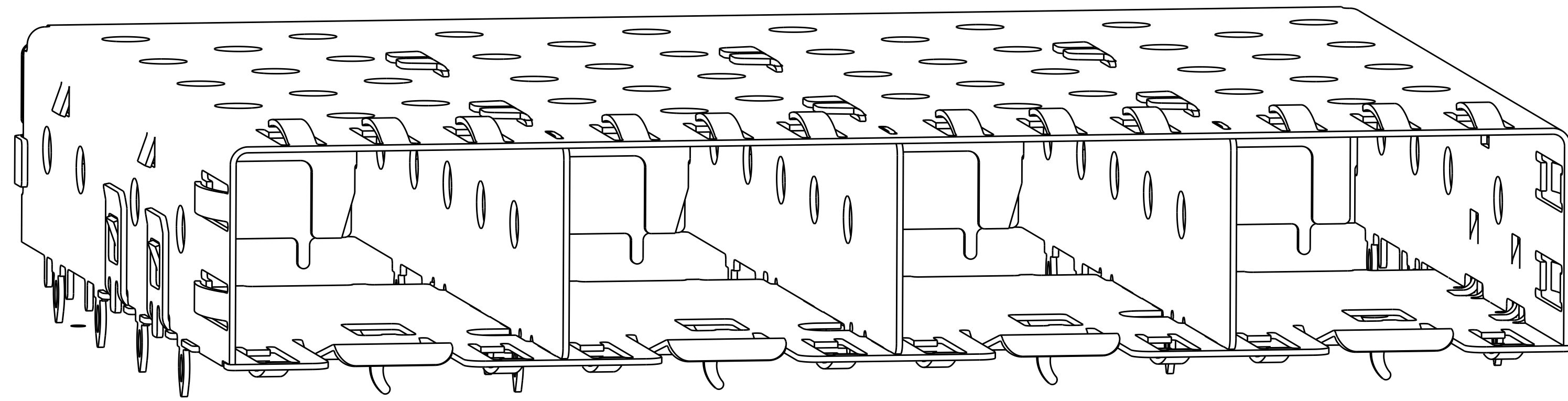
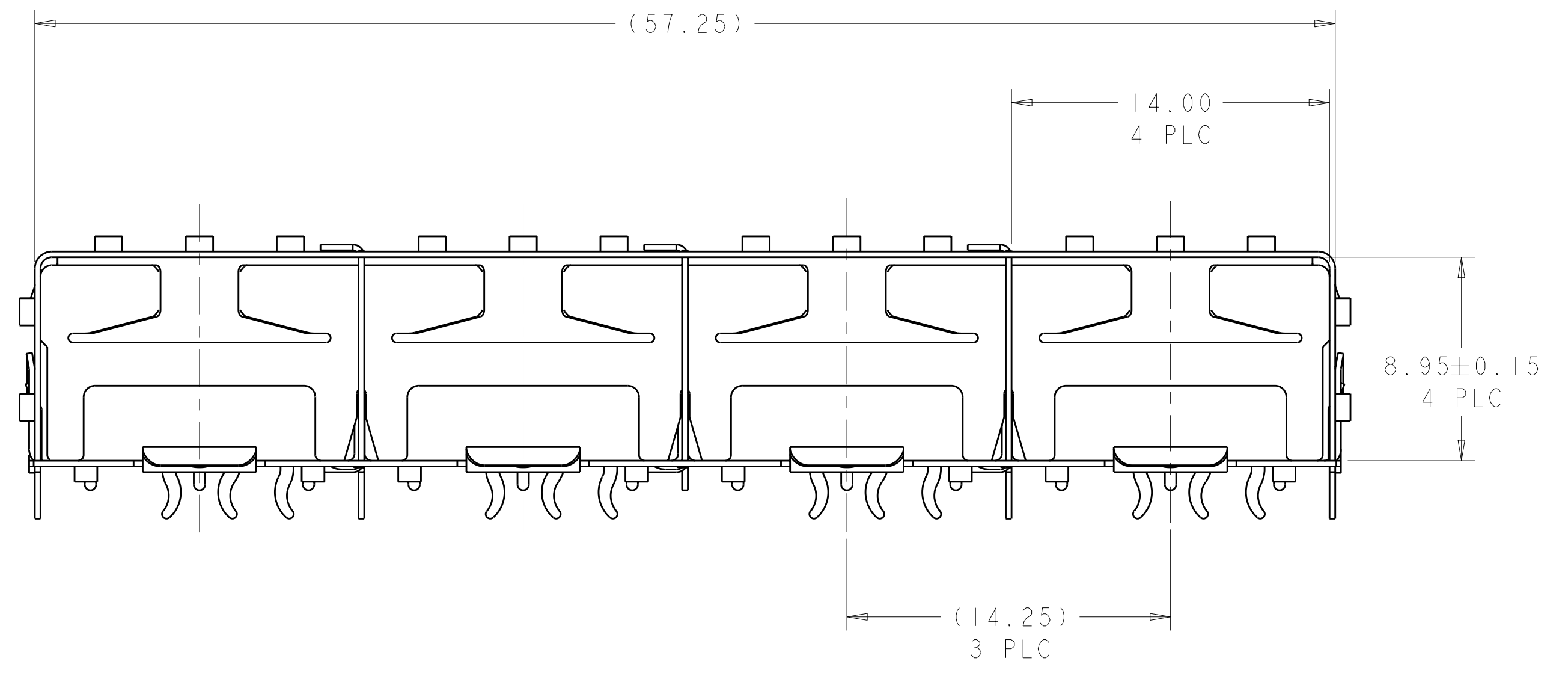
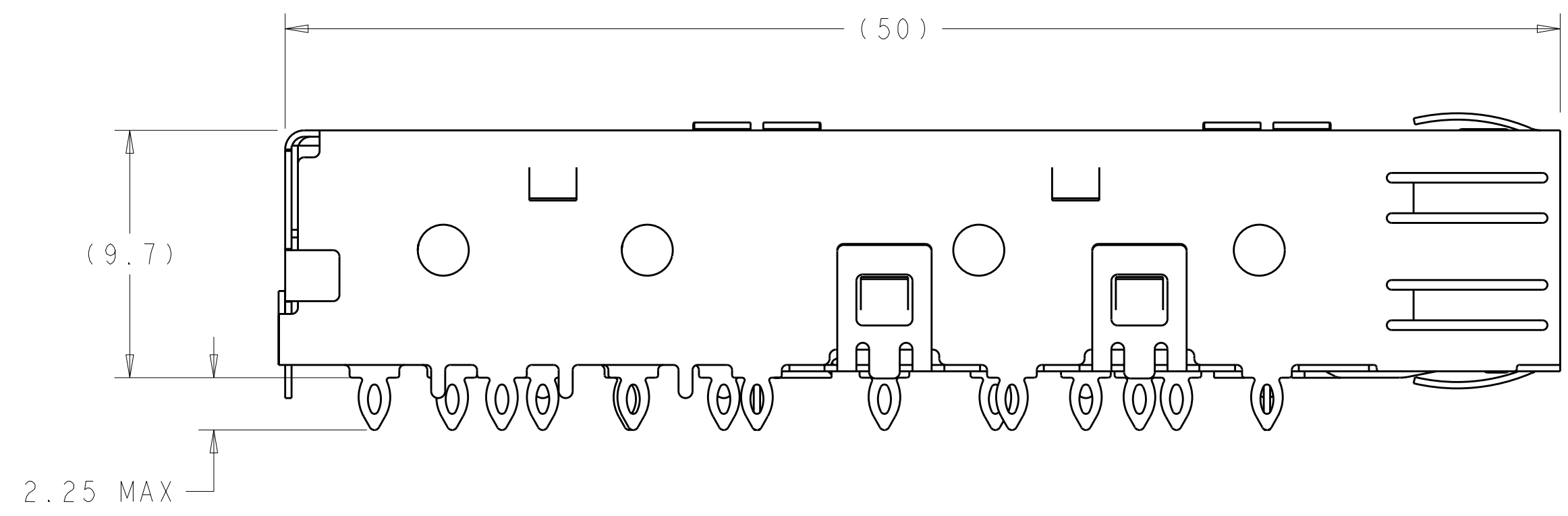


LOC	DIST	REV	DATE	BY	APPD
GP	00				
G1			01APR2011	JY	CW
H			13JUN2012	JY	AC



SCALE 3:1

- MATERIAL: 0.25 THICK COPPER ALLOY.
- FINISH: TIN PLATING PER ASTM B 545, 1.25um MINIMUM THICKNESS ALL OVER NICKEL FLASH PER QQ-N-290. NONPLATED EDGES PERMISSIBLE.
- PADS AND VIAS CHASSIS GROUND.
- DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- REFERENCE APPLICATION SPEC 114-13120, HOLE A, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- REFERENCE APPLICATION SPEC 114-13120, HOLE B, FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESSES.
- COMPANY LOGO IN APPROXIMATE AREA SHOWN
- PATTERN REPEATS FOR EACH PORT. SPACING BETWEEN PORTS IS 14.25 mm.



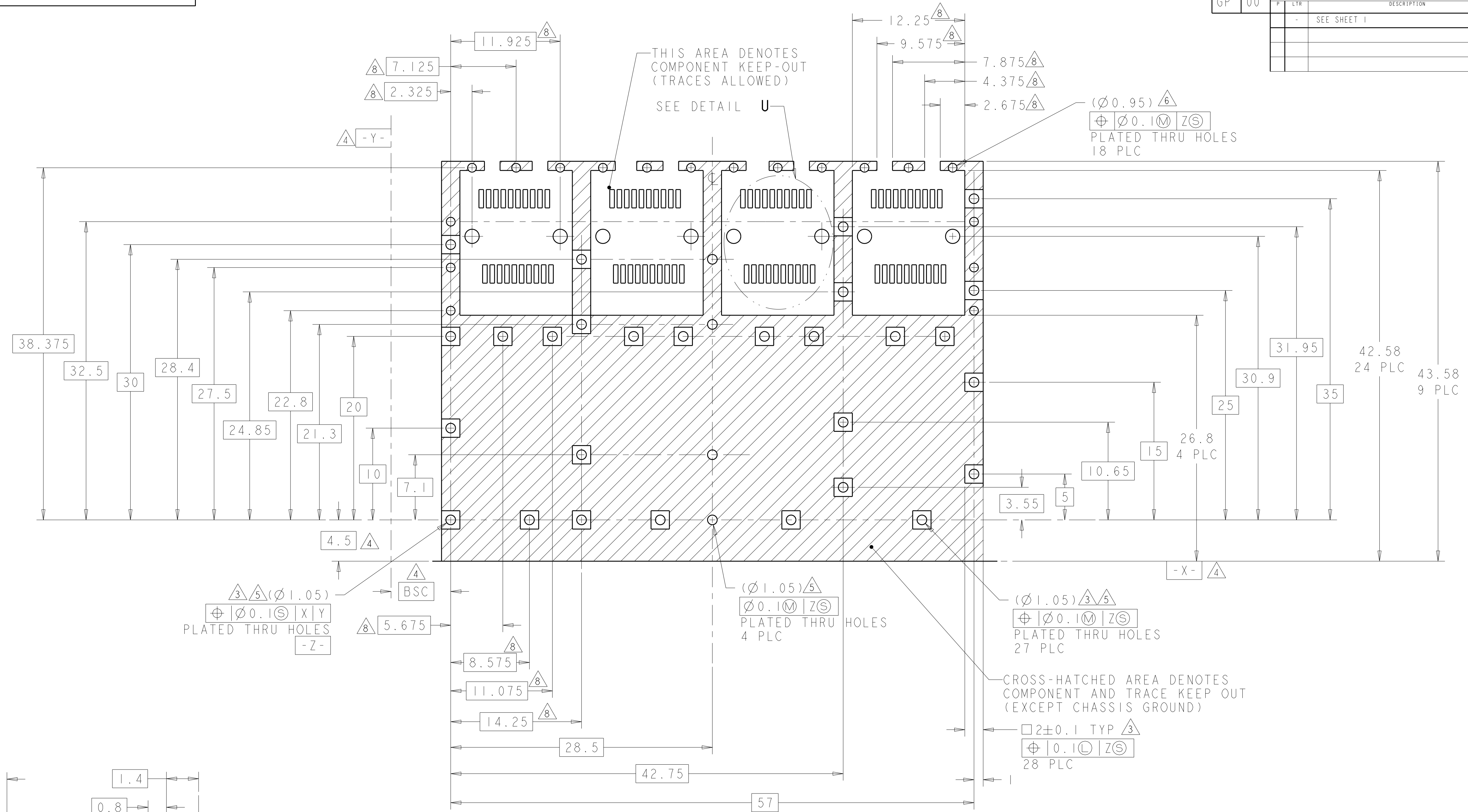
1658744-1
 1X4 CAGE ASSEMBLY
 SCALE 6:1

IX4	1658744-1
POSITION	PART NUMBER

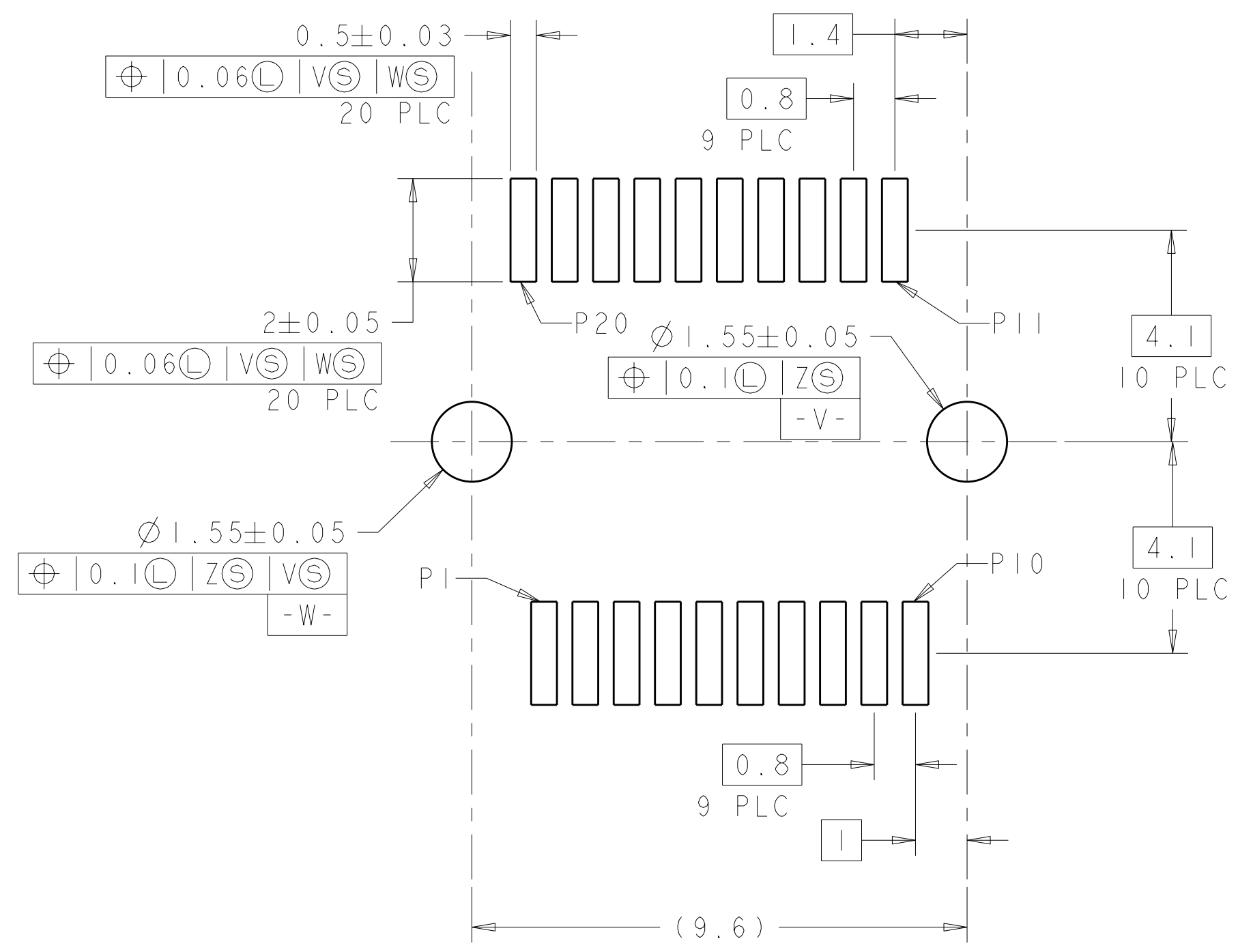
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. SHIRK 04JUN03 CHK J. KOPPENHEFFER 06MAY04 APVD M. WALMSLEY 06MAY04	TE Connectivity	
DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.1 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±° FINISH	NAME CAGE ASSEMBLY, 1X4 PRESS FIT, SFP	PRODUCT SPEC 108-1950	APPLICATION SPEC 114-13120
MATERIAL	FINISH	SIZE CAGE CODE DRAWING NO A100779C=1658744	RESTRICTED TO CUSTOMER DRAWING	SCALE 1:1 SHEET 1 OF 2 REV H

LOC	DIST	REV	DATE	BY	APPD
GP	00				

REVISIONS		DATE	BY	APPD
1	SEE SHEET 1			



1658744-1
 RECOMMENDED PCB
 CONFIGURATION
 SCALE 4:1



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: M. SHIRK 04JUN03	TE Connectivity
DIMENSIONS: mm		CHK: J. KOPPENHEFFER 06MAY04	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. WALMSLEY 06MAY04	NAME: CAGE ASSEMBLY, 1X4 PRESS FIT, SFP
9 PLC \pm 1 PLC ± 0.1 5 PLC \pm 4 PLC \pm ANGLES $\neq 90^\circ$		PRODUCT SPEC: 108-1950	SIZE: CAGE CODE DRAWING NO: A100779
MATERIAL: FINISH:		APPLICATION SPEC: 114-13120	RESTRICTED TO: H
		WEIGHT: CUSTOMER DRAWING	SCALE: 1:1 SHEET 2 OF 2 REV H