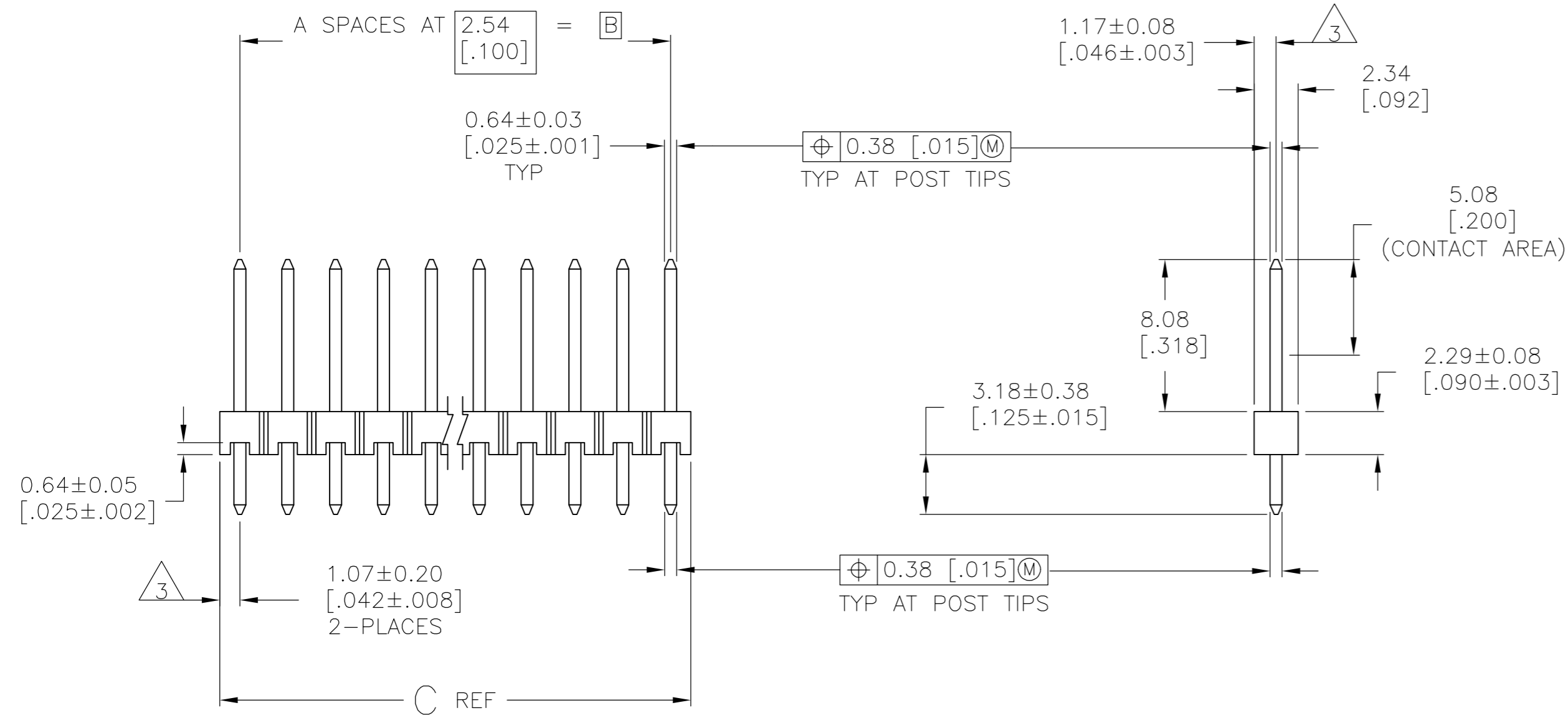
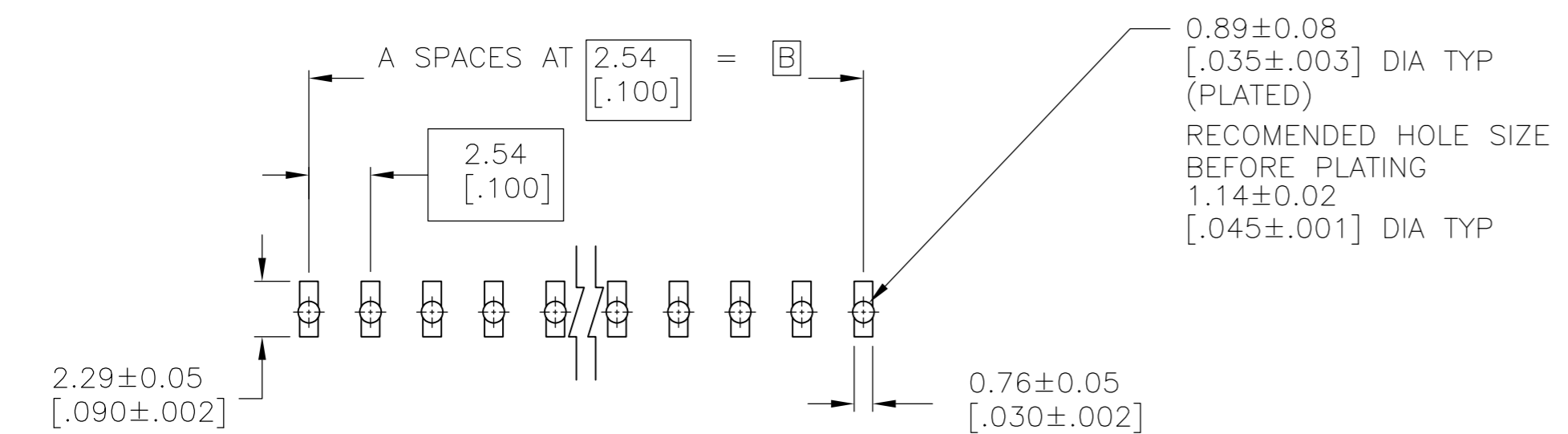


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AD	00	C		REVISED PER ECO-14-006554	08MAY2014	NK	MM



- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 4 MATERIAL: HOUSING - LCP, COLOR: BLACK.
POSTS - PHOSPHOR BRONZE.
- 5 0.000076[.000003] MIN GOLD OVER 0.00068[.000027] Pd/Ni IN CONTACT AREA, 0.00254-0.00508 [.000100-.0000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS FOR 1.60 [.063] THICK PC BOARD AND 0.305 [.0120] STENCIL THICK.

5	101.19 [3.984]	99.06 [3.900]	39	40	4-1977948-0
5	.084	-	0	1	1977948-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KIRAN HOLAL 30AUG2013	TE Connectivity		
DIMENSIONS: mm [INCHES]		CHK MIKE MILLER 30AUG2013			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD MIKE MILLER 30AUG2013	NAME		
0 PLC ± - 1 PLC ± - 2 PLC ± 0.51 [.02] 3 PLC ± 0.127 [.005] 4 PLC ± 0.0127 [.0005] ANGLES ± -		PRODUCT SPEC	HEADER ASSEMBLY, MOD II, BREAKWAY, SINGLE ROW, HIGH TEMPERATURE, VERTICAL W/.025 SQ POSTS, 30 Pd/Ni		
MATERIAL		FINISH	WEIGHT	SIZE	RESTRICTED TO
SEE TABLE		WEIGHT	-	A2 00779	-
CUSTOMER DRAWING			SCALE	SHEET	REV
			4:1	1 of 1	C

1977948