PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339719-1	A		-	BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339719-1	A		-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339719-7	A		-	-	-	SPARE PARTS KIT

CRIMP DATA STOCKO TERMINAL STOCKO CRIMP SPECS

TERMINAL NAME: STOCKO RSB7785F2.8-1

CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	0.5mm² - 1.0mm²
INSUL	2.79 [.110 IN]	F	2.10-2.50 [.083-.098 IN]

WIRE STRIP LENGTH △4
3.20-4.00 [.126-.157 IN]

APPL INSTRUCTION
408-8323

TERMINAL - -
APPL SPEC STOCKO DATA SHEET -

FEED
15.80 [.622 IN]

TERMINALS APPLIED

AMP PN	MFR PN	-	-	-
1572349-1	RSB7785F2.8-1	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN AND LENGTH [IN]
1.00mm²	1.30 ±0.02 [.051 ±.001 IN]	2-354779-1 [.3095]
0.75mm²	1.17 ±0.02 [.046 ±.001 IN]	3-354779-2 [.3150]
0.50mm²	1.12 ±0.02 [.044 ±.001 IN]	3-354779-6 [.3170]
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

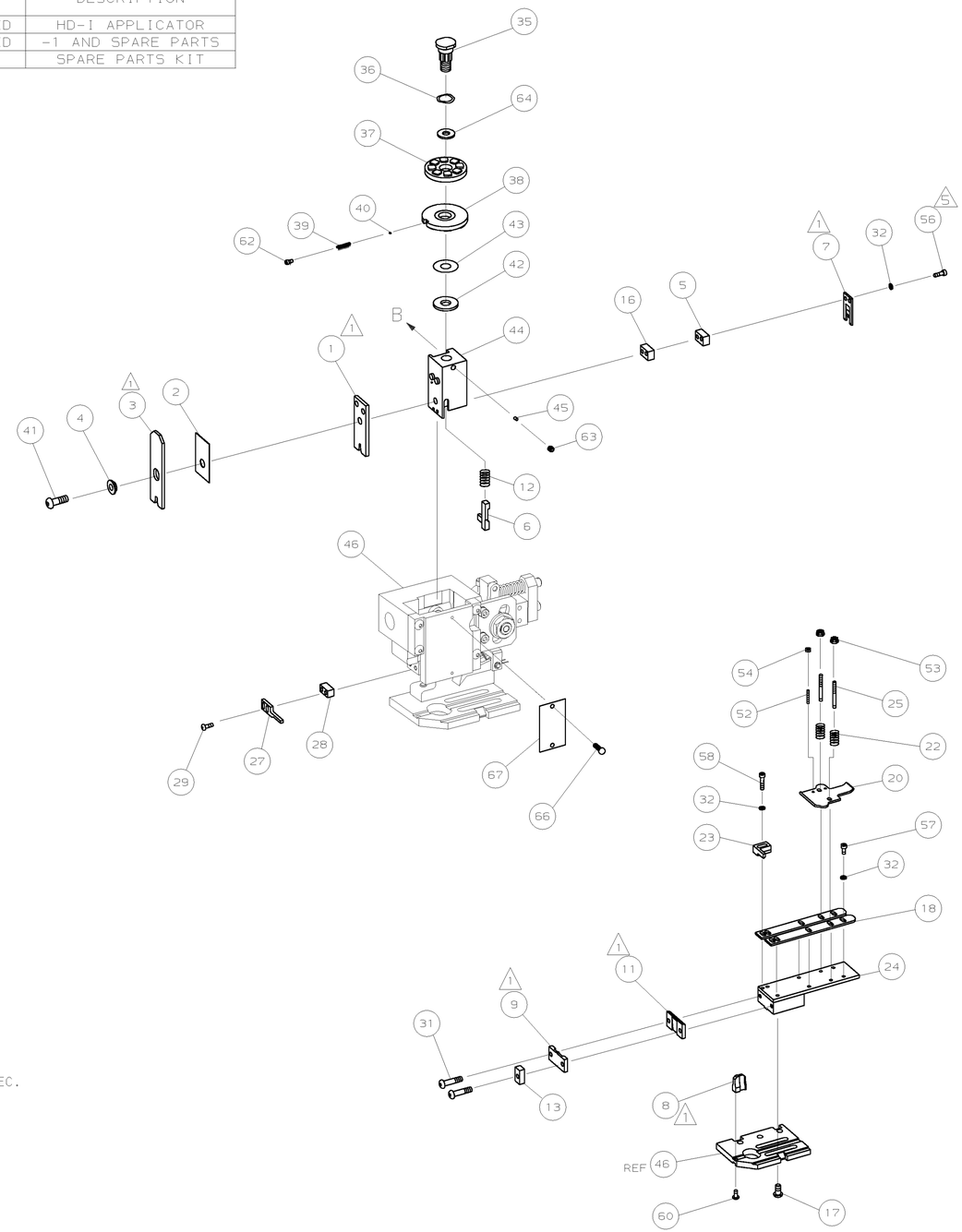
△1 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

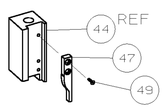
△4 STRIP LENGTH AND CRIMP DATA NOT SHOWN ON STOCKO APPL. SPEC. TO TYCO APPL. SPEC 114-3118.

△5 CUT TO LENGTH AT ASSEMBLY.



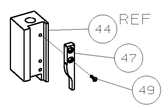
VIEW B ROTATED 180°

POST-FEED 40 mm STROKE



LEADMAKER OR BENCH G

POST-FEED 30 mm STROKE



K TERMINATOR BENCH MACHINE

LOC A
DIST 66

						73
-	1	1	1339719	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1338705-2	DOCUMENTATION PACKAGE		71
						70
						69
						68
-	1	1	461264-1	PLATE, IDENTIFICATION		67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE		66
						65
-	1	1	986950-1	WASHER, FLAT PRECISION		64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM		63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC		62
						61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL		60
						59
-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN		58
-	5	5	1-18023-0	SCR,SHC(M4X8)STRIP GUIDE		57
△5 -	2	2	1-18023-2	SCR,SHC(M4X12)SLUG BLADE		56
						55
-	2	2	18029-1	NUT,HEX(M3)DRAG		54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD		53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG		52
						51
						50
-	1	1	18024-3	SCR,BHC(M3X10)CAM		49
						48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST		47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)		46
-	1	1	690191-1	PLUG, NYLON		45
-	1	1	1320998-1	RAM		44
-	1	1	690125-1	WASHER, LAMINATED		43
-	1	1	690124-1	WASHER, RAM		42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER		41
-	1	1	23241-1	BALL, STEEL		40
-	1	1	2-22278-7	SPRING, COMPRESSION		39
-	1	1	1320922-1	DISC, INSULATION		38
-	1	1	354777-1	WIRE DISC, PLASTIC		37
-	1	1	22480-5	WASHER, SPRING		36
-	1	1	690212-1	POST, RAM		35
						34
						33
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL		32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL		31
						30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER		29
-	1	1	3-690451-2	SPACER, STRIPPER		28
-	1	1	240639-1	STRIPPER		27
						26
-	2	2	1320906-1	DRAG, STUD		25
-	1	1	1-1320995-6	STRIP GUIDE		24
-	1	1	240825-6	PLATE, STRIP HOLD DOWN		23
-	2	2	4-22281-1	SPRING, DRAG		22
						21
-	1	1	1338665-1	DRAG, STOCK		20
						19
-	2	2	1338663-4	GUIDE, LOWER STRIP		18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL		17
-	1	1	1338708-1	SPACER, SLUG BLADE		16
						15
						14
-	1	1	1-690481-3	SPACER, HOLD DOWN		13
-	1	1	23846-1	SPRING, HOLD DOWN		12
△1 -	1	1	1-240644-7	PLATE, REAR SHEAR		11
						10
△1 -	1	1	3-690482-2	PLATE, FRONT SHEAR		9
△1 1	2	1	2-1333215-2	ANVIL		8
△1 -	1	1	690474-4	BLADE, SLUG		7
-	1	1	1-455892-7	HOLD DOWN, TERMINAL		6
-	1	1	3-240641-9	SPACER, SLUG BLADE		5
-	1	1	238009-4	SPACER, BLOCK CRIMPER		4
△1 1	2	1	2-1424909-7	CRIMPER, INSULATION		3
-	1	1	455888-5	SPACER, CRIMPER		2
△1 1	2	1	3-456404-2	CRIMPER, WIRE		1
	-77	-71	-1	PART NO	DESCRIPTION	ITEM NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
QTY REQD PER ASSY				PARTS LIST		

P	F	LTR	REVISION RECORD	APP	DATE
		A	SEE ECN 015A-0856-03	MC	DEC03

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±-
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE: √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL - | HT TR - | FIN -

DR 290CT03 L.LOFTHOUSE | APP 290CT03 F.BACKHURST | CHK - | REL 09-12-03 M.CLIFFORD

AMP Tyco Electronics Harrisburg, PA 17105-3608

NAME END FEED HD-I APPLICATOR | MACHINE REF HD-I APPL

SCALE - | D | DWG NO 1339719 | SHEET 1 OF 1 | REV A

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO -

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LAYOUT 1339719

SET UP GAGE 458638-3