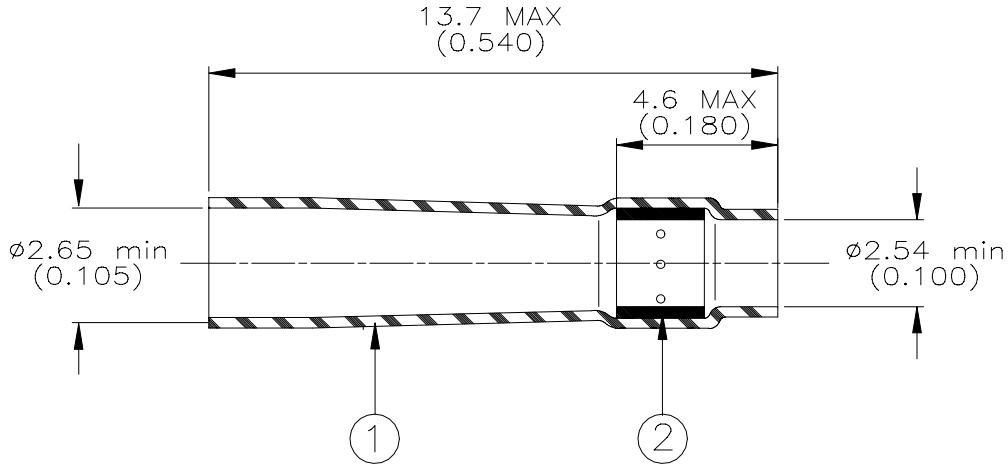


SPECIFICATION CONTROL DRAWING



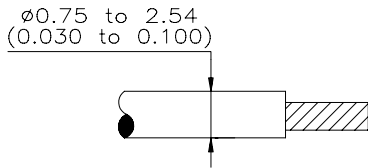
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 - FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to terminate 26 AWG to 22 AWG tin or silver-plated wire to a solder cup terminal $\phi 2.3$ to $\phi 2.5$ (.090 to .100), height 3.8 to 4.5 (.150 to .180).
2. Install using Raychem-approved convection or infrared tools in accordance with Raychem assembly procedure RCPS-100-70.
3. Temperature range: -55°C to $+150^{\circ}\text{C}$.

Cable dimensions:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* DEVICE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO: D-136-0045			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980909		REPLACES: D1360045	
DRAWN BY: M. FORONDA	DATE: 06/29/98	PROD. REV. B	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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