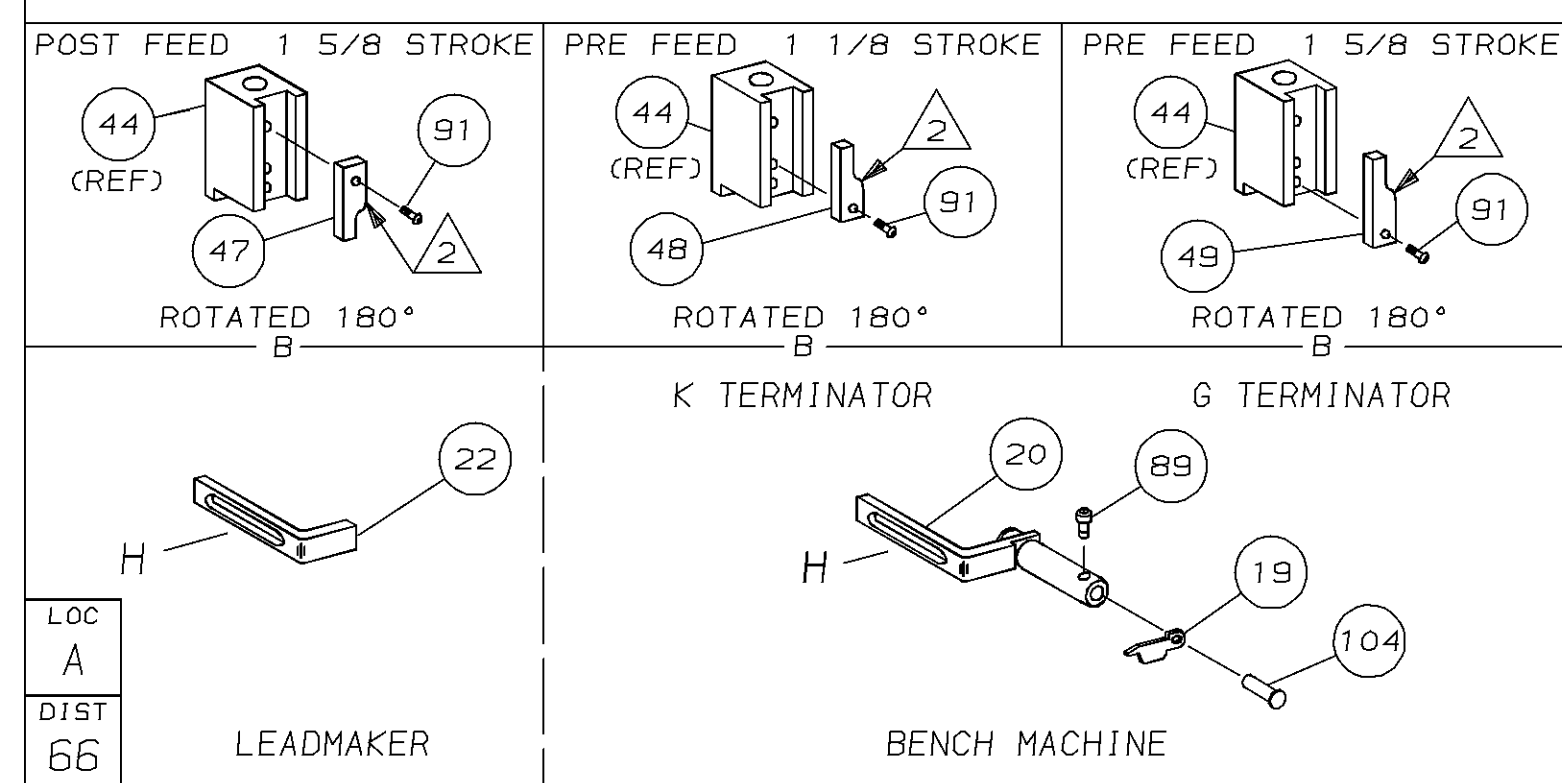
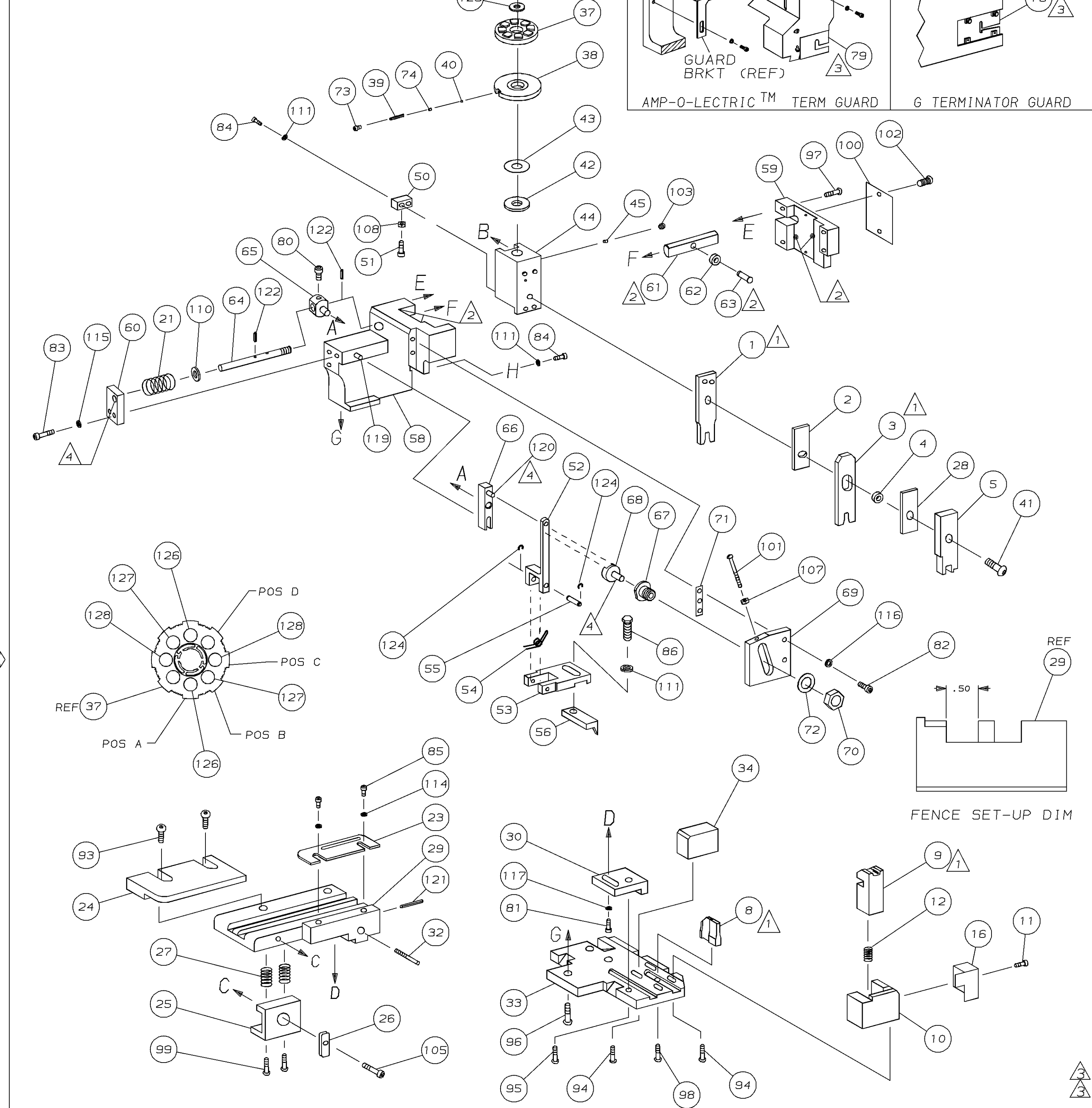


PART NUMBER	REV	FIRST USED
567433-1	A	122500-1
567433-2	A	565435-5
567433-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 FEED ADJUSTMENT REQUIRED WHEN GOING FROM RECEPTACLE TO TAB.

RECEPT		TAB		CRIMPING DATA		
RECEPT	TAB	CRIMP HEIGHT	WIRE SIZE			
175040	175046	A .065 ± .002 [1.65 ± 0.05mm]	16			
		B .059 ± .002 [1.5 ± 0.05mm]	18			
		C .055 ± .002 [1.4 ± 0.05mm]	20			
		D	NOT USED			
CRIMP		SIZE	TYPE	RANGE		
WIRE		.100 [2.54mm]	F	20-16		
INSUL		.140 [3.56MM]	F	.063-.114		

QTY	RECD	PER	ASSY	WIRE STRIP LENGTH	TERM APPL	SPEC	REC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT	ITEM NO
2	2	2	-	C	1-354779-2	PIN, WIRE DISC (.3050)C						129
2	2	2	-	C	354779-4	PIN, WIRE DISC (.3010)B						128
2	2	2	-	C	9-354778-1	PIN, WIRE DISC (.2950)A						126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION						125
REF	REF	REF	-	A	21045-3	RING, RET "C" (φ.187)FD FING PIN						124
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (φ.125x.50)ADJ ROD						122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (φ.093x.75)ST GDE PL						121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (φ.187x.50)LEVER						120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (φ.187x1.25)HOUSING						119
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK						118
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE						116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD						115
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE						114
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER						111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (φ5/16) SCREW ADJ						110
1	1	1	-	A	21018-5	NUT, HEX (NO. 6)HOLDDOWN						108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32)FEED ADJ						107
1	1	1	-	A	22353-8	SCR, SHLD (φ.187x.25)DRAG LEVER						105
1	1	-	-	A	992031-1	PIN, CLEVIS						104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM						103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE						102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ						101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION						100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG						99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL						98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP						97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING						96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50)SG ADJ BLOCK						95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50)TERM H DWN						94
2	2	2	-	A	2-21002-1	SCR, BHC (3-32x.38)R STP GDE						93
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM						91
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER						89
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER						86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE						85
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER						84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD						83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK						82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL						81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK						80
-	REF	-	-	B	455749-1	GUARD, WINDOW						79
REF	-	-	-	B	679532-1	INSERT, GUARD						78
												77
												76
												75
1	1	1	-	A	690603-1	SPRING, ASSIST						74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC						73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL						72
REF	REF	REF	-	A	690517-1	SPACER						71

QTY	RECD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-3	-2	-1	U/M					
1	1	1	-	B	690542-2	PAWL, FEED	56	
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55	
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54	
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53	
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52	
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51	
1	1	1	-	A	690753-1	SPACER, TONKER	50	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
-	-	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46	
1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	-	C	455673-1	RAM	44	
1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41	
1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	-	B	690212-1	POST, RAM	35	
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34	
REF	REF	REF	-	D	455675-1	PLATE, BASE	33	
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32	
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	-	C	843869-1	PLATE, STRIP GUIDE	29	
1	1	1	-	C	1-455888-6	SPACER, FRONT SHEAR DEP	28	
2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26	
1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	-	D	9-690504-2	GUIDE, STRIP (REAR)	24	
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	
-	-	1	-	B	690472-2	STRIPPER	22	
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21	
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20	
1	1	-	-	B	458949-1	STRIPPER	19	
							18	
							17	
1	1	1	-	B	691667-2	GUARD, CHIP (FRONT)	16	
							15	
							14	
							13	
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12	
1	1	1	-	B	690461-1	STOP, SHEAR	11	
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10	
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9	
1	1	1	-	C	5-683403-4	ANVIL	8	
							7	
							6	
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4	
1	1	1	-	C	3-456134-2	CRIMPER, INSULATION	3	
1	1	1	-	C	455888-6	SPACER, CRIMPER	2	
1	1	1	-	C	456407-4	CRIMPER, WIRE	1	

QTY REQD PER ASSY		PARTS LIST		REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.		MATL	HT TR	FIN	
2 PLG DEC ± .02		DR	6/20/95	APP	6-30-95
3 PLG DEC ± .02		D. SALTZER	T. BEDDICK		
4 PLG DEC ± .02		CHK	6-30-95	REL	7/19/95
SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		C. ERISMAN	B. MORGAN		
NAME		SIDE FEED HDM APPLICATOR		MACHINE REF	MINI APPL
SCALE		DWG NO 567433		SHEET	REV
				1	A

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