

DRAWING NUMBER

R4480-02

TO
R4487-02

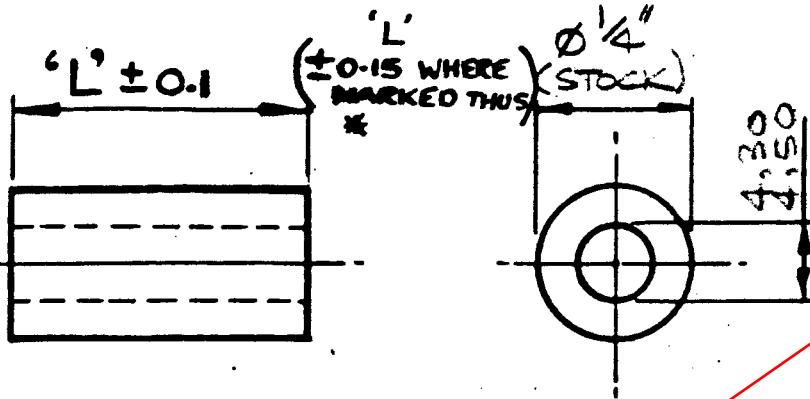
THIRD ANGLE PROJECTION

DO NOT SCALE

MACH. No.

CAM No.

0.25 CHAMFER ON O.D. &
I.D. TO REMOVE SHARP EDGES



NOTE: HOLE TO BE
PRODUCED IN ACCORDANCE
WITH BS4320:1968

COMPUTER N ^o	DRG. N ^o	'L'		SURFACE AREA MM ²
		MM	INCHES	
	R4480-02	3,18	0.125	140,18
	R4481-02	6,35	0.25	243,38
	R4482-02	9,52	0.375	346,46
	R4483-02	12,70	0.500	449,86
	R4484-02	15,88	0.625	553,25
	R4485-02	19,05	0.750	656,33
	R4486-02	22,22	0.875	759,73
R101985C	R4487-02	25,40	1.000	862,80

OBSOLETE

FOR NON STANDARD
CLEARANCE SPACER
(ROUND)

SEE DRG. N^o HD2030/-

15	2.10.91	1890
14	8/4/87	1081
13	8/2/86	932
12	2/11/84	835
11	5/3/79	FINISH WAS DTD 19
10	31/10/78	MA1091/4.0 WAS
1	5/5/72	MA1091/4.0

ISS. DATE CHANGE

APPD. *BB*

CHKD. *RHR*

DRAWN *R.H.H.*

OLD REF. R4080/4.0 - R4086/4.0

COMPUTER No. SEE TABLE

ASSY. DRAWING

DRAWING NUMBER R4480-02

TO R4487-02

HARWIN ENGINEERS S.A.

FITZHERBERT RD., FARLINGTON.

PORTSMOUTH, PO6 1RT

MATERIAL BRASS
CZ121 BS2874

TITLE STANDARD M4
CLEARANCE SPACER (ROUND)

TOLERANCES

X. ± 1mm
X.X ± 0.25mm
X.XX ± 0.1mm
X.XXX ± 0.01mm

FINISH FO203 (NICKEL PLATE)

S/AREA *SEE CHART* mm²

DIM'S. IN MM

SCALE N.T.S.

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THIRD ANGLE PROJECTION

DO NOT SCALE

MACH. No.

CAM No.

Visual

Dim 1

'L' ± 0.1

'L' ± 0.15 WHERE MARKED THUS

Dim 2

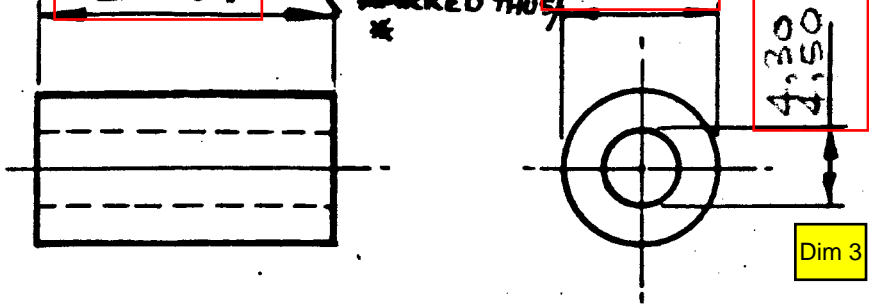
Ø 1/4" (STOCK)

4.30
4.50

Dim 3

NOTE: HOLE TO BE PRODUCED IN ACCORDANCE WITH BS4320:1968

0.25 CHAMFER ON O.D. & I.D. TO REMOVE SHARP EDGES



COMPUTER N°	DRG. N°	'L'		SURFACE AREA MM ²
		MM	INCHES	
	R4480-02	3,18	0.125	140,18
2914SHOP	R4481-02	6,35	0.25	243,38
	R4482-02	9,52	0.375	346,46
	R4483-02	12,70	0.500	449,86
	R4484-02	15,88	0.625	553,25
	R4485-02	19,05	0.750	656,33
	R4486-02	22,22	0.875	759,73
R101985C	R4487-02	25,40	1.000	862,80

INDICATION PURPOSE

SPC

FOR NON STANDARD CLEARANCE SPACER (ROUND)
SEE DRG. N° HD2030/-

HARWIN ENGINEERS S.A.
FITZHERBERT RD., FARLINGTON.
PORTSMOUTH, PO6 1RT

MATERIAL BRASS
CZ121 BS2874
TITLE STANDARD M4
CLEARANCE SPACER (ROUND)

TOLERANCES
X. ± 1mm
X.X ± 0.25mm
X.XX ± 0.1mm
X.XXX ± 0.01mm

FINISH FO203 (NICKEL PLATE)
S/AREA SEE CHART mm²
DIM'S. IN MM
SCALE N.T.S.

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R4487-02