

**HFE1600 Series Instruction Manual**

HFE1600 SERIES SPECIFICATIONS:			HFE1600-12	HFE1600-24	HFE1600-32	HFE1600-48	
1	Rated output voltage	V	12	24	32	48	
2	Output voltage set point	V	12±1%	24±1%	32±1%	48±1%	
3	Output voltage range	V	9.6~13.2	19.2~29.0	25.6~38.4	38.4~58	
4	Rated Output Current at Vin ≥ 170Vac (*1)	A	133	67	47	33	
5	Rated Output Current at 100 ≤ Vin ≤ 132Vac (*1)	A	100	50	37.5	25	
6	Rated Output Current at 85V ≤ Vin < 100Vac (*1)	A	Linear derating 1% per 1VAC from output current at 100VAC:				
7	Rated output power Vin ≥ 170Vac	W	1596	1608	1500	1584	
8	Rated output power 100 ≤ Vin ≤ 132Vac	W	1200	1200	1200	1200	
9	Rated output power 85Vac ≤ Vin < 100Vac	W	Linear derating 1% per V				
10	Input voltage / frequency range (*2)	---	85~265Vac continuous, 47~63Hz, Single phase				
11	Maximum input current (115/230Vac)	A	12.4/8.1				
12	Power Factor (Typ) (100/230Vac) at full load	---	>0.99/0.98				
13	Efficiency at 75% rated load (Typ) (*3)	%	87/90%	88/90%	88/90%	89/92%	
14	Efficiency at 100% rated load (Typ) (*3)	%	87/90%	87/90%	87/90%	88/91%	
15	Inrush current (*4)	A	Less than 35A				
16	Hold-up time	mS	≥ 10mS typical at 115/230Vac input, rated output voltage and less than 80% of rated load.				
17	Maximum line regulation (*5)	%	0.25%				
18	Max load regulation (*6)	%	0.50%				
19	Output Ripple and noise P-P (*7)	0~+70°C	mV	240	240	320	480
		-10~0°C	mV	360	360	580	780
20	Temperature stability	%	0.05% of rated Vout for 8hrs after 30min warm-up. Constant line, load and temperature.				
21	Temperature coefficient of output voltage	PPM/°C	±200				
22	Remote sensing (*8)	---	Refer to instruction manual.				
23	Parallel operation (*9)	---	Single wire current share, 5% accuracy of rated Iout, up to 10 units of the same voltage and the same current rating.				
24	Series operation	---	(with external diodes), 2 units. Refer to instruction manual.				
25	Over current protection	85 ≤ Vin ≤ 132Vac	Minimum 105% of rated output current.				
		170 ≤ Vin < 265Vac	105~120% of rated output current.				
26	Over voltage protection (*10)	V	Tracking OVP, range: 1.1xVout ,Accuracy:±3%, Refer to Instruction Manual.				
27	Over temperature protection	---	Inverter shut down, automatic restart.				
28	Remote On/Off control	---	Two complementary inputs. By electrical signal or dry contact. Refer to instruction manual.				
29	"DC OK" signal (*13)	---	Tracking, On when Vout>90±5% of set output voltage. Open collector signal. Max sink current: 10 mA.				
30	Over-Temperature warning (*13)	---	Refer to instruction manual. Open collector signal. Max sink current: 10 mA.				
31	"AC FAIL" signal (*13)	---	On when 85Vac<Vin<270Vac. Open collector signal. Max sink current: 10 mA.				
32	Auxiliary power supply output (*11)	---	11.2~12.5V, 0.5A. 240mVp-p ripple and noise				
33	Vout programming by external voltage	---	By 0~5V, equal to Vout min ~ Vout max . Refer to Instruction Manual.				
34	Vout programming by external resistor	---	By 1Kohm potentiometer . Refer to Instruction Manual.				
35	Front panel indicators	---	AC OK, DC OK/FAIL				
36	I <sup>2</sup> C Interface	---	Optional, PMBus compatible. Refer to Instruction Manual.				
37	Operating temperature (*14)	---	-10~+50°C. 100% load. +50°C to +60°C Derate Output by 2%/°C. +60°C to +70°C Derate Output by 2.5%/°C.				
38	Storage temperature	---	-30~85°C				
39	Operating humidity	---	10~90% RH, no condensation.				
40	Storage humidity	---	10~95% RH, no condensation.				
41	Cooling	---	By internal Fans. Variable speed control based on ambient temperature and power level.				
42	Vibration	---	Built to meet IEC60068-2-64 (Basic Transportation)				
43	Shock	---	Built to meet IEC60068-2-27 (Basic Transportation)				
44	Conducted emission	---	Built to meet EN55022 Class B, FCC part 15 Class-B, VCCI Class-B				
45	Radiated emission	---	Built to meet EN55022 Class A, FCC part 15 Class-A, VCCI Class-A				
46	Immunity	---	Built to meet IEC61000-4-2 (Level 2,3), -3 (Level 2), -4 (Level 2), -5 (Level 3,4), -6 (Level 2), -8 (Level 4), -11				
47	Applicable safety standards	---	UL60950-1 Second Edition, EN60950-1 Second Edition				
48	Withstand voltage	Input-Output:	---	3000Vrms, 1min.			
		Input-Ground:	---	2000Vrms, 1min.			
		Output - Ground:	---	500VAC 1min.	500VAC 1min.	500VAC 1min.	2250VDC 1min (POE)
49	Insulation resistance	---	More than 100MΩ at 25°C and 70% RH. Output-Ground: 500Vdc				
50	Leakage current (*12)	mA	Less Than 0.75/1.5mA at 115/230Vac range				
51	Weight (Typ)	Kg	Max. 1.55				
52	Size (W*H*D)	---	85x41x300mm. Refer to Outline Drawing.				

**Notes:**

- \*1 Refer to Fig-1 below.
- \*2 In case where conformance to various safety standards is required, to be described as 100-240Vac (50/60Hz).
- \*3 115/230Vac, 25°C ambient temperature.
- \*4 Not applicable for the noise filter inrush current less than 0.2mS.
- \*5 From 85~132Vac, or 170~265Vac, constant load.
- \*6 From No-load to Rated load, constant input voltage.
- \*7 Measured with JEITA-RC9131A 1:1 probe with 2x270µF electrolytic capacitors and 1µF film capacitor on the output. 20MHz B.W.  
When power supplies are installed in HFE-1600-S1U shelf, measured with 1µF film capacitor on the output terminals.
- \*8 Voltage drop on load wires: HFE1600-12: 0.25V/wire, HFE1600-24: 0.5V/wire, HFE1600-32: 0.75V/wire, and HFE1600-48: 1V/wire.
- \*9 Accuracy applicable for load current > 50% of rated output current. Derate maximum output power by 5%.
- \*10 Inverter shut down method. Reset by recycle AC voltage, or by On/Off control.
- \*11 Measured with JEITA-RC9131A 1:1 probe using 470µF electrolytic capacitor and 0.1µF film capacitor on the output. 20MHz B.W.  
When power supplies are installed in HFE-1600-S1U shelf, capacitors not required.
- \*12 Measured according to UL/EN method at 60Hz 25°C ambient temperature.
- \*13 Open collector signal. Maximum sink current: 10mA, maximum voltage 15V.
- \*14 Refer to Output Power vs temp derating figure A,B,C. (Pg. 3)

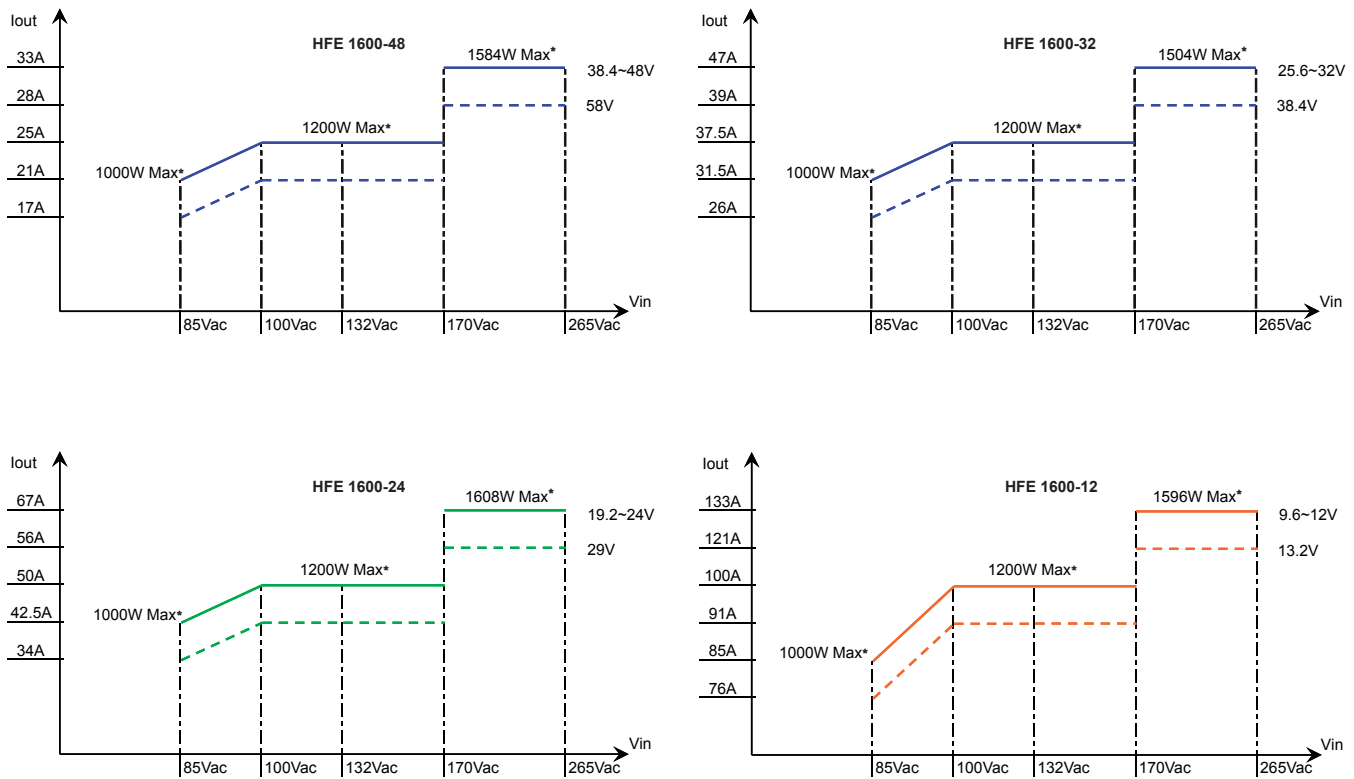
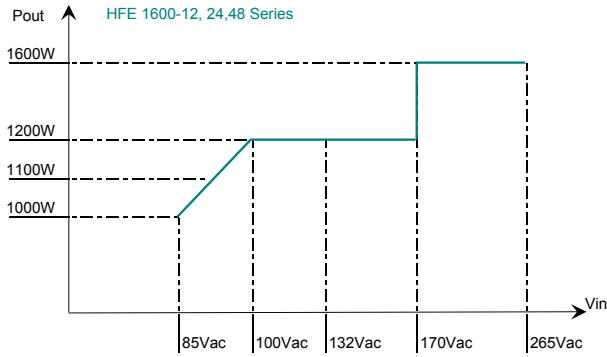


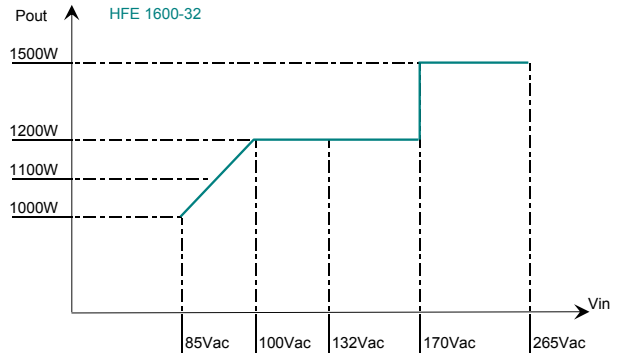
Fig-1 HFE1600 rated output Current and Voltage versus Line Voltage.

\* Please refer to Output Power vs. Temp derating

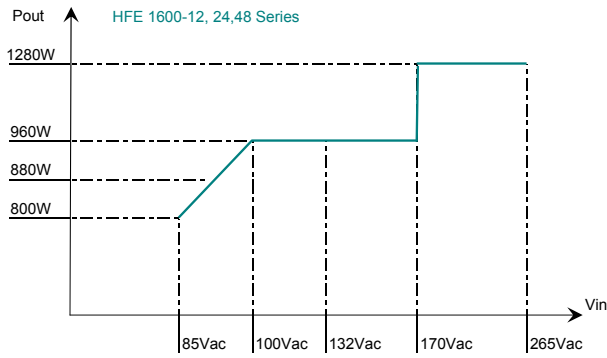
Output Power vs. Temp derating



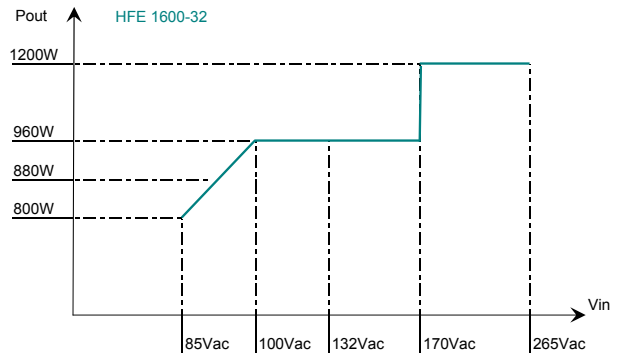
All Output Voltages  
Fig A. Output Power at temp -10~50°C.



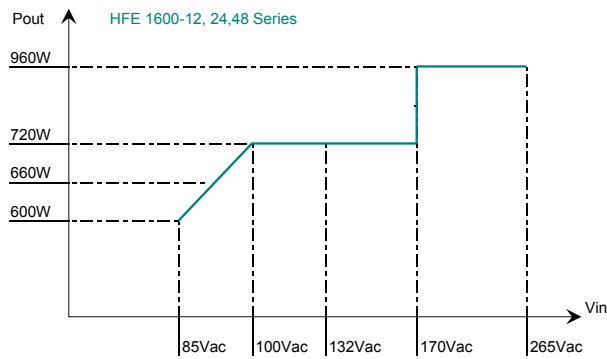
All Output Voltages  
Fig A1. Output Power at temp -10~50°C.



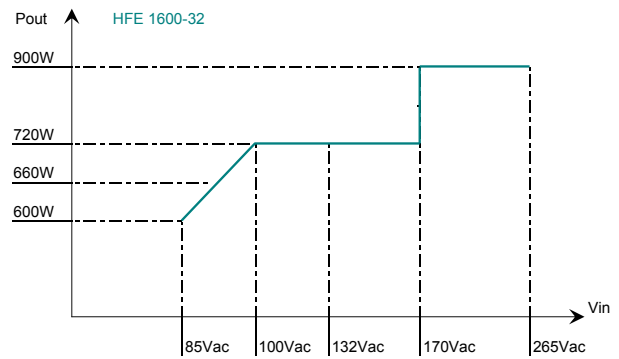
All Output Voltages  
Fig B. Output Power derating at temp 60°C.



All Output Voltages  
Fig B1. Output Power derating at temp 60°C.

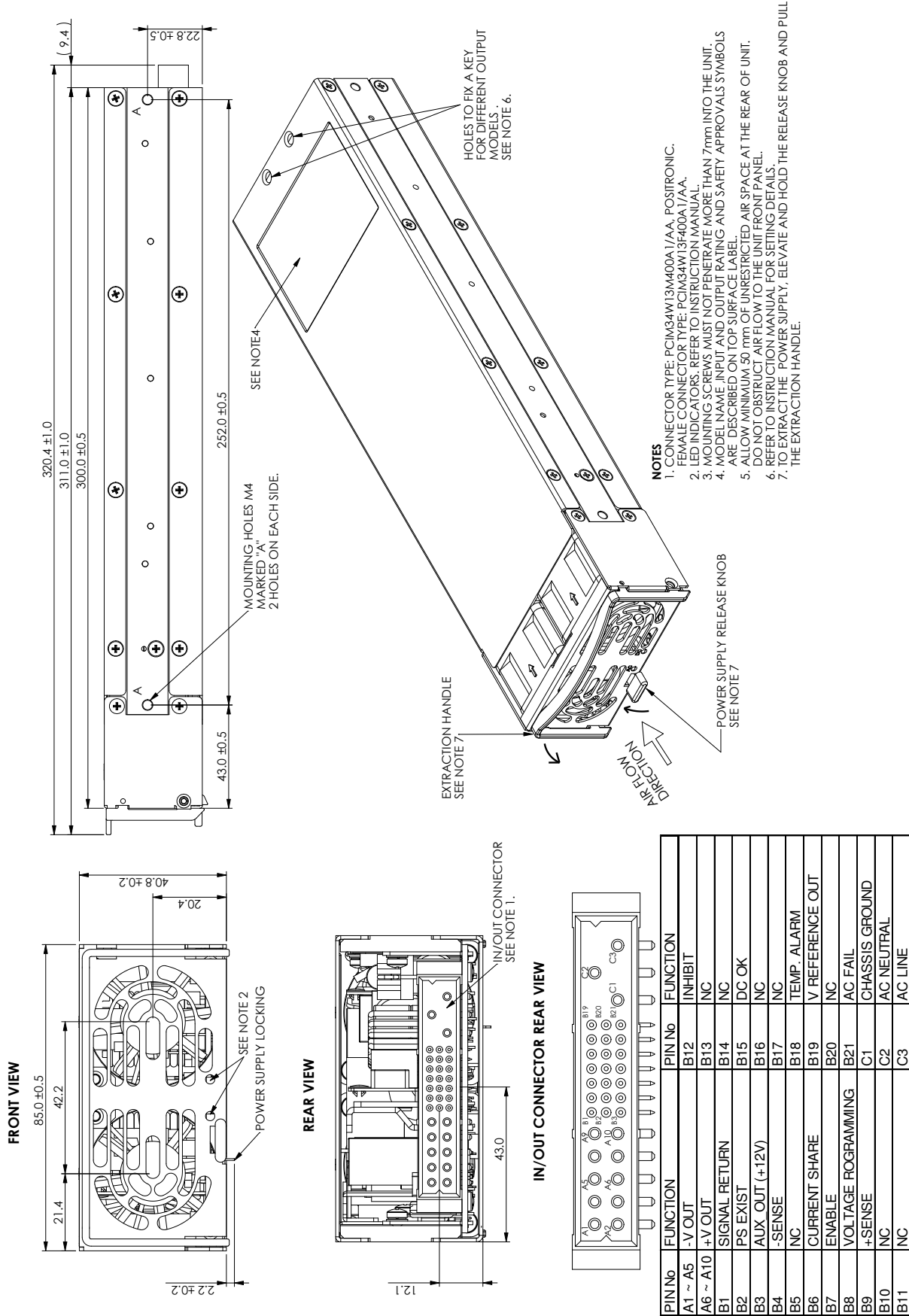


All Output Voltages  
Fig C. Output Power derating at temp 70°C.



All Output Voltages  
Fig C1. Output Power derating at temp 70°C.

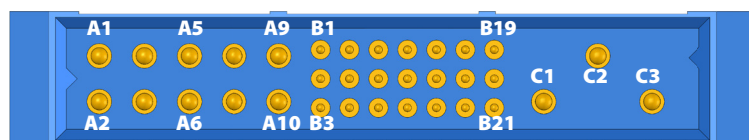
HFE 1600 Series Outline Drawing



**REAR PANEL IN/OUT CONNECTOR PINS FUNCTION DESCRIPTION**

Pin #	Function	Description	Referenced to
A1 ~ A5	-V	Main Negative Output Voltage	
A6 ~ A10	+V	Main Positive Output Voltage	
B1	SIGNAL RETURN	Return for the following control signals: ENABLE, INHIBIT; supervisory signals TEMP ALARM, AC FAIL, AUX, DC OK, PS EXIST; and PMBus signals: SCL, SDA, SMB ALERT; SIGNAL RETURN and mentioned signals are isolated from the output terminals and -SENSE.	SIGNAL RETURN
B2	PS EXIST	Indicates that Power Supply module is inserted into the shelf. "Active Low" when connected to SIGNAL RETURN.	SIGNAL RETURN
B3	+12V AUX OUT	11.2~12.5V Auxiliary Voltage Output referenced to SIGNAL RETURN. The maximum load current is 0.5A. This output has a built in ORing diode, and is not affected by the INHIBIT /ENABLE signal or any other fault.	SIGNAL RETURN
B4	-SENSE	Negative sense, The -SENSE signal should be connected to -V on Power Supply, or Load side.	-SENSE
B5, B10, B11, B13, B14, B16, B17, B20	NOT CONNECTED		
B6	CURRENT SHARE	Current sharing signal should be connected when Power Supplies are connected in parallel to allow accurate current share between units in Parallel operation.	-SENSE
B7 (short pin)	ENABLE	Turns ON the main output by electrical signal or dry contact (0~0.6v or short).	SIGNAL RETURN
B8	VOLTAGE PROGRAMMING	Input (0~5V) referenced to -S. Provides Vout programming by Voltage. Refer to Instruction Manual Chapter 1.5, 1.6	-SENSE
B9	+SENSE	Positive sense. The +SENSE signal should be connected to +V on Power Supply, or Load side.	-SENSE
B12	INHIBIT	Turns OFF the main output by electrical signal or dry contact (0~0.6v or short).	SIGNAL RETURN
B15	DC OK	DC OK signal. LOW when the output voltage is higher than 85~95% of set Vout. Open collector type (15V, 10mA).	SIGNAL RETURN
B18	TEMP ALARM	TEMP ALARM signal. LOW when the internal temperature is within safe limit, HIGH approx. 10°C below Thermal shut down. Open collector type (15V, 10mA).	SIGNAL RETURN
B19	+5V/V_REF	5V fix output for standard option unit. Variable when Voltage programming is done with PMBus option.	-SENSE
B21	AC FAIL	AC FAIL Signal, LOW when the input voltage is 85Vac<Vin<270Vac, HIGH when the input voltage is 85Vac>Vin or Vin>270Vac. Open collector type (15V, 10mA).	SIGNAL RETURN
C1 (long pin)	PROTECTIVE GROUND	AC GROUND connection. Refer to safety instructions for safety standards requirements	
C2 (long pin)	AC NEUTRAL	AC NEUTRAL refer to safety instructions for safety standards requirements	
C3 (long pin)	AC LINE	AC LINE refer to safety instructions for safety standards requirements.	

**REAR CONNECTOR PIN ALLOCATION CHART**



IN/OUTPUT CONNECTOR POSITRONIC P/N: PCIM34W13M400A1/AA

## SAFETY APPROVALS

UL 60950-1 and CSA22.2 No.60950-1 - UL Recognized. C-UL for Canada.  
IEC 60950-1 - CB Report and Certificate.  
EN 60950-1 - CE mark.

Marking by the CE Symbol indicates compliance to the Low Voltage Directive of the European Union.

A "Declaration of Conformity" in accordance with the preceding directives and standards has been made and is on file at our EU representative TDK LAMBDA UK, located at Kingsley Avenue, Ilfracombe, Devon EX34 8ES, UK.

A "Declaration of Conformity" may be accessed via company website [www.uk.tdk-lambda.com/technical-data](http://www.uk.tdk-lambda.com/technical-data)

## SAFETY INSTRUCTIONS

**CAUTION:** The following safety precaution must be observed during all phases of operation, service and repair of this equipment. Failure to comply with the safety precautions or warnings in this document violates safety standards of design, manufacture and intended use of this equipment and may impair the built-in protections within. TDK Lambda shall not be liable for user's failure to comply with these requirements.

### Vorsicht

Die folgenden Sicherheitsvorschriften müssen vor Inbetriebnahme und in jedem Betriebszustand bei Service oder Reparatur beachtet werden. Missachtung der Sicherheitsvorschriften und Warnhinweise aus diesem Handbuch führen zur Verletzung der bestehenden Sicherheitsstandards. Bei Betrieb des Gerätes ausserhalb dem bestimmungsgemässen Einsatz können die im Gerät integrierten Schutzfunktionen beeinträchtigt werden. TDK-Lambda ist nicht haftbar für Schäden, die durch Missachtung dieser Sicherheitsvorschriften entstehen können.

**CAUTION:** HFE1600-xy units are not authorized for use as critical component in nuclear control systems, life support systems or equipment for use in hazardous environments without the express written approval of the managing director of TDK-Lambda.

### Vorsicht

Dieses Produkt ist nicht für die Verwendung als kritische Komponente in nuklearen Steuerungssystemen, lebenserhaltenden Systemen oder Geräte für den Einsatz in gefährlichen Umgebungen, ohne die ausdrückliche schriftliche Genehmigung durch TDK-Lambda zugelassen

## POWER SYSTEM, OVERVOLTAGE CATEGORY & ENVIRONMENTAL CONDITIONS

The HFE1600-xy units have been evaluated for using in TT and IT (230VAC line - to - line) power systems.

The HFE1600-xy units have been evaluated to Overvoltage category II.

The HFE1600-xy units intended for use in the following operation conditions:

\* Indoor use            \* Pollution degree 2            \* Max. operational altitude: 3000m above sea level

\* Ambient temperature: -10°C-50°C at 100% load, up to 70°C with output de-rating applied (refer to Specification above).

## GROUNDING

HFE1600-xy units are Class I product. To minimize electrical shock hazard, the HFE1600-xy units must be connected to an electrical ground. The instruments must be connected to the AC power supply mains through a three conductor power cable, with the ground wire firmly connected to an electrical ground (safety ground) at the power outlet. For instruments designed to be hard-wired to the supply mains, the protective earth terminal must be connected to the safety electrical ground before any other connection is made. Any interruption of the protective ground conductor or disconnection of the protective earth terminal will cause a potential shock hazard that might cause personal injury.

### Erdungskonzept

Dieses Produkt ist ein Gerät der Schutzklasse 1. Zur Vermeidung von gefährlichen Energieinhalten und Spannungen, ist das Gehäuse an eine Schutz Erde anzuschliessen. Der PE-Anschluss ist an einen festen Erder anzuschliessen. Bei Festverdrahtung des Gerätes ist sicherzustellen, dass der PE Anschluss als erstes angeklemt wird. Jede mögliche Unterbrechung des PE-Leiters oder Trennung der PE Verbindung kann einen möglichen elektrischen Schlag hervorrufen, der Personenschäden zur Folge hätte.

## LIVE CIRCUITS

Operating personnel must not remove the HFE1600-xy unit cover.

No internal adjustment or component replacement is allowed by non-TDK Lambda qualified service personnel. Never replace components with power cable connected. To avoid injuries, always disconnect power, discharge circuits and remove external voltage sources before touching components.

Restricted Access Area: HFE1600-xy units should only be installed in a Restricted Access Area. Access should be available to service personnel only.

### Spannungsführende Teile

Die Geräteabdeckung darf nicht durch Endanwender geöffnet werden. Interne Modifikationen, sowie Bauteile austausch ist nur durch TDK-Lambda qualifiziertes Personal erlaubt. Vor Austausch von Bauteilen ist das Netzkabel bzw. die Versorgungsspannung zu trennen. Energieversorgungsanschlüsse sind immer zu trennen, um Personenschäden durch gefährliche Energieinhalte und Spannungen auszuschliessen. Die Stromkreise sind zu entladen, externe Spannungsquellen sind zu entfernen, bevor auf Bauteile bzw. Komponenten Ebene gearbeitet wird.

**PARTS SUBSTITUTIONS & MODIFICATIONS**

Parts substitutions and modifications are authorized TDK Lambda service personnel only. For repairs or modifications, the instrument must be returned to TDK Lambda service facility.

**AC INPUT**

Do not connect HFE1600-xv unit to mains supply exceeding the input voltage and frequency rating. The input voltage and frequency rating is: 100-240V~, 50/60Hz. For safety reasons, the mains supply voltage fluctuations should not exceed ±10% of nominal voltage.

**HEAT HAZARD**

WARNING: Top, bottom and side surfaces may become hot when operating the unit continuously. To reduce the risk of injury from a hot surface, allow the surface to cool before touching.

**Heisse Oberflächen**

WARNUNG: Im Dauerbetrieb erwärmen sich die Gehäuseoberflächen. Um das Verletzungs-Risiko durch heisse Oberflächen zu minimieren, sollte das Gerät einige Zeit abkühlen können, bevor weitere Arbeiten durchgeführt werden.

**ENERGY HAZARD**

The main output of HFE1600-xy units is capable of providing hazardous energy. Due to hazardous energy level the output and connections therefore must not be user accessible. Manufacturer’s final equipment must provide protection to service personnel against inadvertent contact with output bus bars.

**FUSE**

Internal fuse is sized for fault protection and if a fuse was opened it would indicate that service is required. Fuse replacement should be made by qualified technical personnel.

HFE1600-xy unit fuse rating is described below. F101: F20A H 250Vac

**SICHERUNGEN**

Vor Anschluss an die Netzversorgung ist die Aufstellanleitung zu beachten!

1. Absicherung: F1 01: F20A H 250VAC
2. Die Gehäuseabdeckung darf nur im stromlosen Zustand geöffnet werden.

**ACHTUNG:** Sicherungen dürfen nur durch geschulte Service Personen getauscht werden.

**OVERCURRENT PROTECTION:**

A readily accessible branch circuit over-current protective device rated 30A max. must be incorporated in the building wiring.

The protective device must be disconnect both supply line simultaneously

**Überstromschutz**

Eine leicht zugängliche Vorsicherung mit 30A max.. pro Eingang muss in der Hausinstallation vorgesehen werden

**SYMBOLS**



VORSICHT Spannungsführende Teile-Gefahr durch elektrischen Schlag bzw. Energieinhalte.



Handbuch-Symbol. Das Gerät bzw. Geräteteile werden mit diesem Symbol gekennzeichnet, wenn es für den Benutzer notwendig ist, sich auf die Anweisungen im Handbuch zu beziehen.



Zeigt "spannungsführende Teile" mit gefährlicher Spannung an.



Dieses Symbol weist auf das Vorhandensein einer heißen Oberfläche oder Komponente. Das Berühren dieser Oberfläche kann zu Verletzungen führen.



Zeigt Masse-Anschluss an, keine Schutz Erde. ( z.B .Masseanschluss an einen Verbraucher).



Schutzleiter-Anschlussklemme.

**WARNUNG**

Dieser Warnhinweis beschreibt Gefahren, deren Nichteinhaltung zu Personenschäden führen können. Die Warnhinweise müssen daher zwingend wie im Handbuch beschrieben in der Applikation eingehalten werden.

**ACHTUNG**

Diese Sicherheitsinformation weist auf Gefahren im täglichen Umgang mit dem Gerät hin, deren Missachtung zu Fehlfunktionen oder Defekten in der Applikation führen können. Bitte lesen Sie diese Sicherheitsinformationen , bevor Sie das Gerät einbauen oder in Betrieb nehmen.



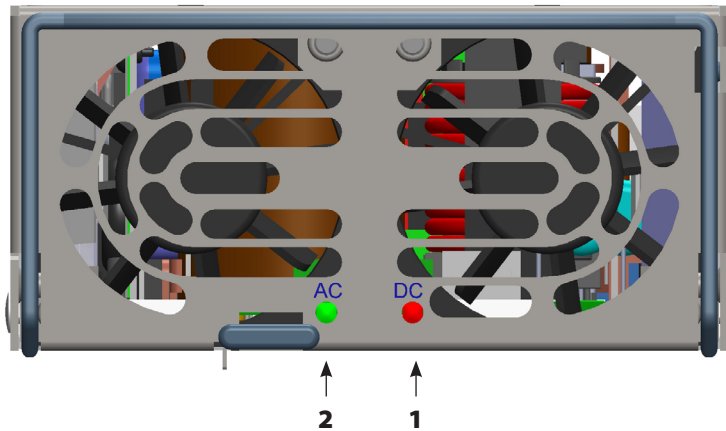
**FRONT PANEL INDICATORS**

**1. DC OK – LED indicator:**

GREEN when Output Voltage is above  $90\% \pm 5\%$  of set Output Voltage.  
 RED when Output Voltage falls below  $90\% \pm 5\%$  of set Output Voltage.

**2. AC OK – LED indicator:**

GREEN when Input Voltage is  $85\text{Vac} < V_{in} < 270\text{Vac}$ .  
 OFF when the Input Voltage is  $85\text{Vac} > V_{in}$  or  $V_{in} > 270\text{Vac}$ .



**CAUTION:** When inserting a power supply into the rack, do not use unnecessary force; slamming the power supply into the rack can damage the connectors on the rear of the supply and inside the rack.

**ATTENTION:** Power supplies are factory programmed to the rated output voltage. For applications requiring lower / higher voltage, power supplies should be adjusted to the required voltage before connection to the load.

**1. SINGLE UNIT OPERATION**

**1.1 Basic configuration (Local Sense)**

For basic configuration:

- $\pm$  SENSE have to be connected to the HFE1600  $\pm V$  terminals prior to operating the supply.
- ENABLE input must be connected to SIGNAL RETURN in order for the supply to turn on.

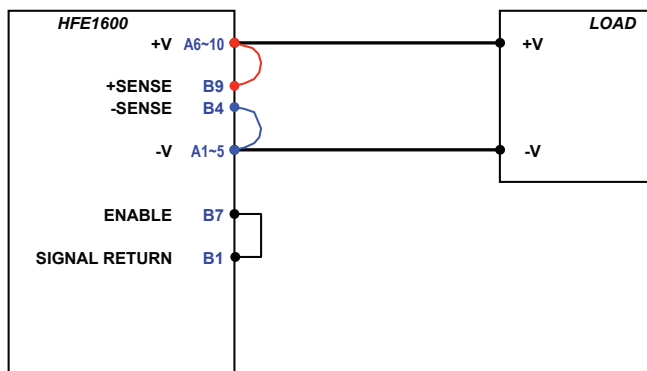


Fig-1.1



### 1.2 Basic configuration (Remote Sense)

#### For basic configuration:

- $\pm$  SENSE have to be connected to the  $\pm V$  terminals on the Load side prior to operating the supply.
- ENABLE input must be connected to SIGNAL RETURN in order for the supply to turn on.

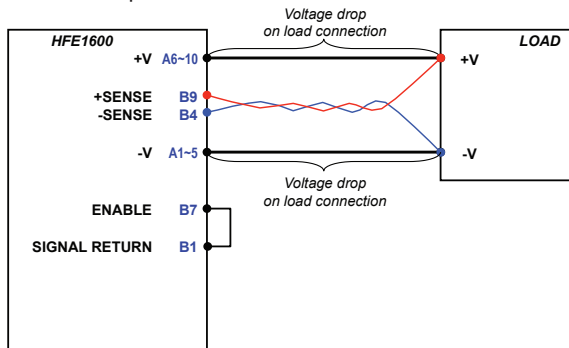


Fig-1.2

- ATTENTION:**
1. Maximum voltage drop on load connection: HFE1600-12: 0.25V/wire, HFE1600-24: 0.5V/wire, HFE1600-32: 0.75V/wire, HFE1600-48: 1V/wire.
  2. Twisted wires should be used for Remote Sensing connection.
  3. If Remote Sensing is used, do not break Main Output connection.

### 1.3 ON/OFF control by ENABLE

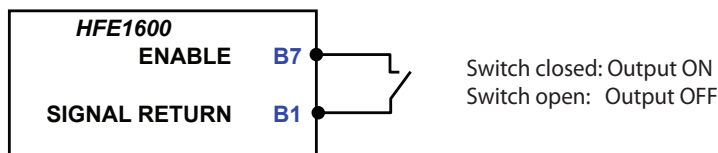


Fig-1.3 SIGNAL RETURN and ENABLE control are isolated from the output terminals and "-SENSE".

### 1.4 ON/OFF control by INHIBIT

Power Supply operation requires the "ENABLE" signal to be connected to "Signal Return".  
Logic of the "INHIBIT" signal is reversed to logic of the "ENABLE" signal.

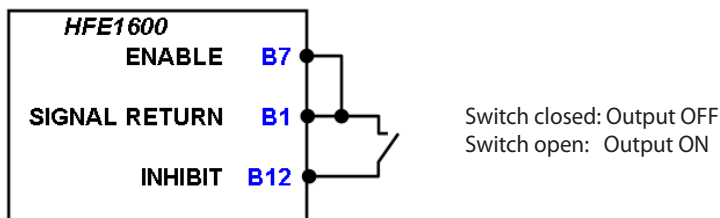


Fig-1.4

SIGNAL RETURN, INHIBIT and ENABLE controls are isolated from the output terminals and -SENSE.

### 1.5 OUTPUT VOLTAGE PROGRAMMING by External Potentiometer (Not applicable to supplies with PMBUS option).

Output Voltage of HFE1600 Series can be trimmed by potentiometer between approximately 80%-120% for 24V, 32V, 48V and 80%-110% for 12V of nominal output voltage (For Output voltage limits see Graph below).

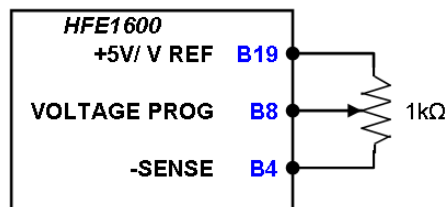
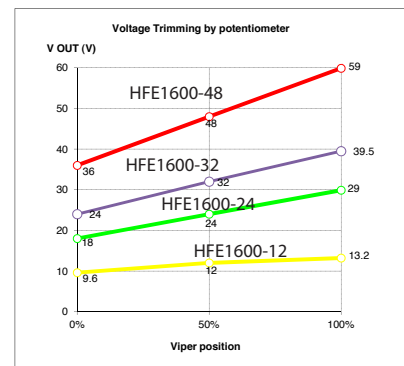


Fig-1.5



**1.6. OUTPUT VOLTAGE PROGRAMMING by External Voltage.**

Output Voltage of HFE1600 Series can be programmed by external voltage source between approximately 80%-120% for 24V, 32V, 48V and 80%-110% for 12V of nominal output voltage (For Output voltage limits see Graph enclosed).

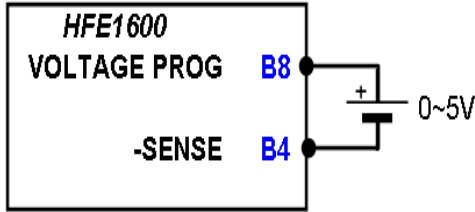
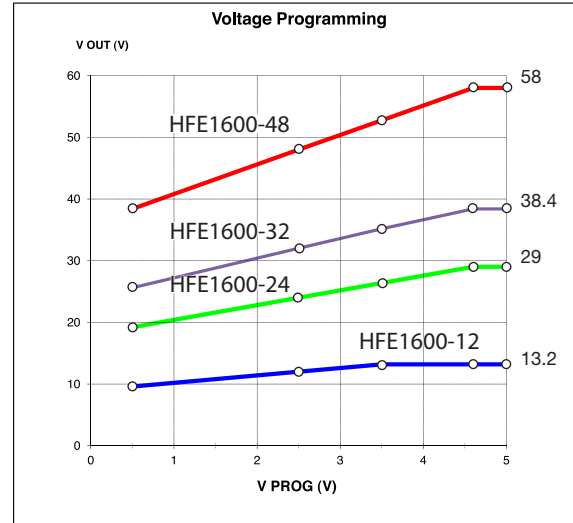


Fig-1.6



**1.7 SUPERVISORY SIGNALS (Typical Connection)**

The following supervisory signals are accessible:

- DC OK
- AC FAIL
- PS EXIST
- TEMP ALARM

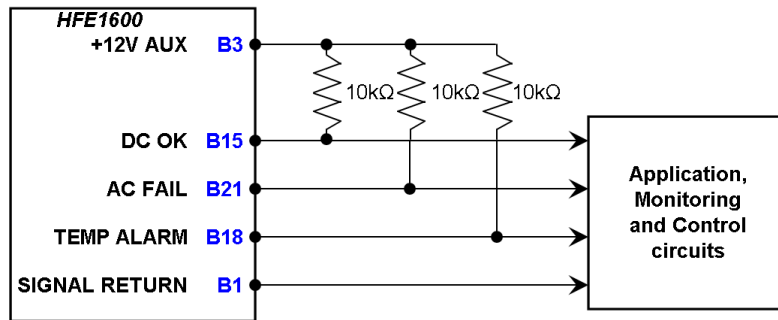


Fig-1.7 Open collector signals are shunted by internal 24V zener

**SIGNAL RETURN and mentioned signals are isolated from the output terminals and -SENSE.**

These signals are Open Collector type (max 15V, max 10mA) shunted by internal 24V zener, isolated from Output and referenced to "SIGNAL RETURN".

All outputs are Open Collector type  
(max 15V, max 10mA)

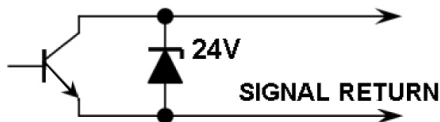
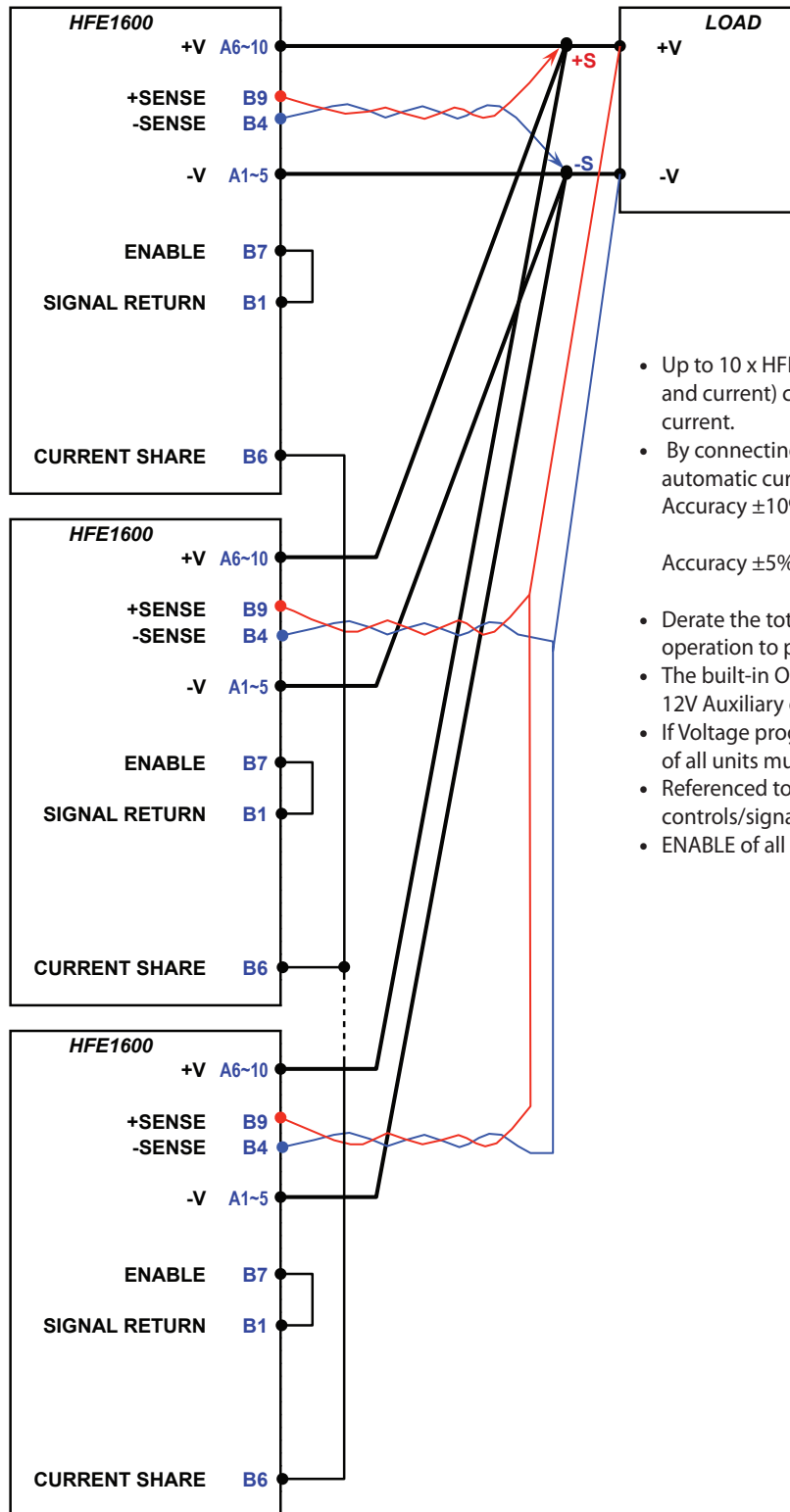


Fig-1.8

## 2. POWER SUPPLIES CONNECTION

### 2.1. PARALLEL OPERATION



- Up to 10 x HFE1600 units with the same rating (voltage and current) can be used in parallel to increase the output current.
- By connecting the CS signal between the paralleled units, automatic current balance is achieved with accuracy of
 

Accuracy $\pm 10\%$ :	20% $\leq$ Iout < 50% of max Iout.
	Up to 10 units
Accuracy $\pm 5\%$ :	Iout $\geq$ 50% of max Iout.
	Up to 10 units
- Derate the total output current by 5% when using parallel operation to prevent unit overload condition.
- The built-in ORing MOSFETs on the main output and the 12V Auxiliary output allow N+1 operation.
- If Voltage programming is used, "Voltage Programming" Pin of all units must be connected in parallel.
- Referenced to "SIGNAL RETURN" (floating from the output) controls/signals and +12V AUX can be connected in parallel.
- ENABLE of all supplies can be connected to a single switch.

Fig-2.1

2.2 SERIES OPERATION

- Up to 2 units with the same rating (voltage and current) can be used in series to increase the output voltage;
- Connect Main Output in series (as shown);
- Diodes should be connected in parallel with each unit output to prevent reverse voltage. Each diode should be rated to at least the power supply rated output voltage and output current.
- Connect as shown : +Sense of positive unit and –Sense of negative unit (twisted pair) to Load point, or to +V and –V accordingly for Local Sense;
- Output Voltage can be adjusted independently for each unit.
- Controls Monitoring signals and +12V AUX are referenced to “SIGNAL RETURN” and may be connected in parallel.

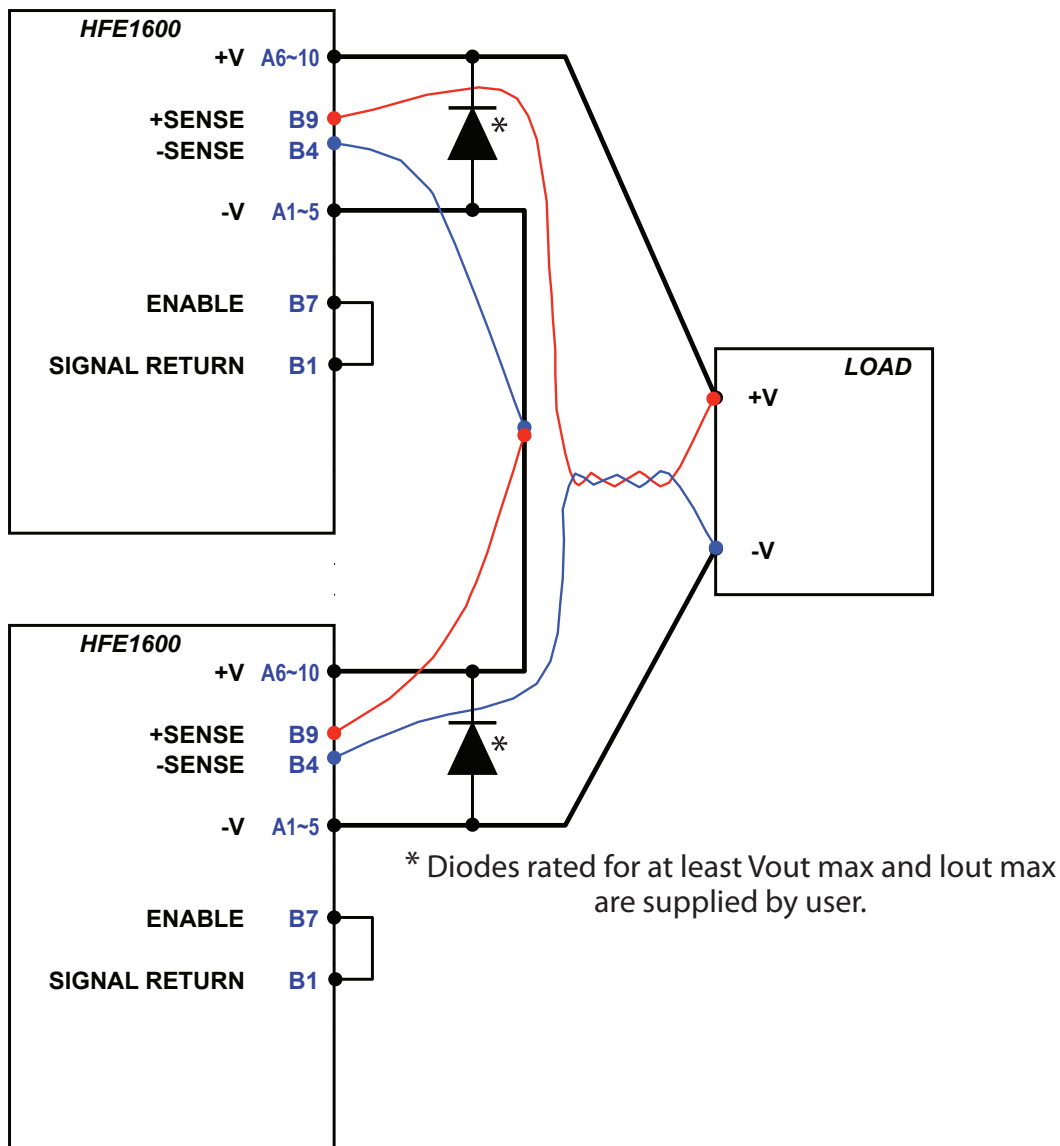


Fig 2.2 HFE1600 series connection (remote sense configuration)