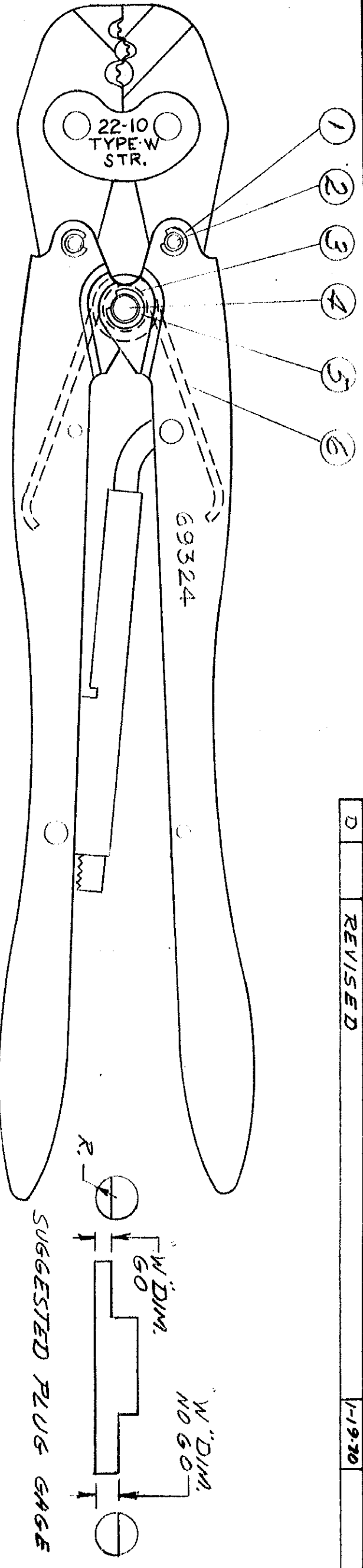


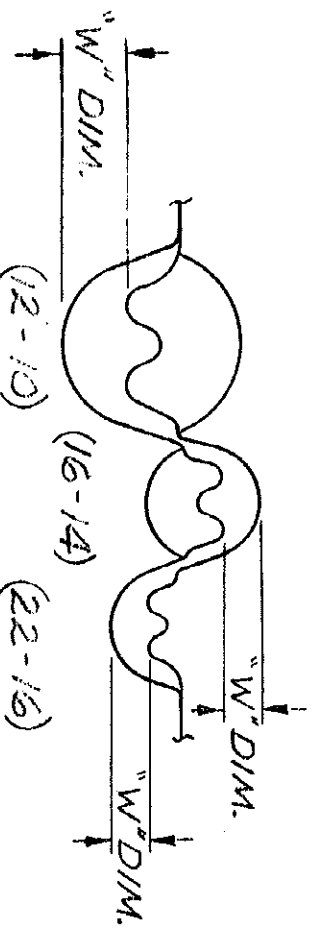
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THIS TOOL IS RECOMMENDED TO CRIMP STANDARD SOLID STRAND TERMINALS & SPLICES AS WELL AS STRATO-THERM SOLID STRAND TERMINALS & SPLICES ON STRANDED WIRE ONLY

| REV | SYM | ZONE | DESCRIPTION | DATE | APPROVAL |
|-----|-----|------|-------------|----------|----------|
| B | | | REDRAWN | 6-2-64 | |
| C | | | REVISED | 11-17-65 | |
| D | | | REVISED | 1-19-70 | |



GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE. FOR REPLACEMENT OF PARTS OTHER THAN LISTED, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.



ENLARGED VIEW OF CRIMPS
SCALE: 4-1

| W" GAGE DIMS. | NO GO | R DIM |
|---------------|-------|-------|
| SIZE | GO | |
| 12-10 | .104 | .109 |
| 16-14 | .074 | .080 |
| 22-16 | .063 | .069 |

| QTY | PART OR IDENTIFYING NO. | NOMENCLATURE OR DESCRIPTION | MATERIAL | ITEM NO. |
|-----|-------------------------|-----------------------------|----------|----------|
| 1 | 39364 | SPRING | STEEL | 6 |
| 2 | 21045-6 | RING-RETAINING | STEEL | 5 |
| 1 | 300449 | PIN-RETAINING | STEEL | 4 |
| 1 | 39366 | COLLAR | STEEL | 3 |
| 2 | 300432 | PIN-RETAINING | STEEL | 2 |
| 4 | 21045-3 | RING-RETAINING | STEEL | 1 |

LIST OF MATERIALS OR PARTS LIST

| | | | | | | |
|--|--|----------------|--|--------|--|--|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS | | SIGNATURE | | DATE | AMP INCORPORATED HARRISBURG, PENNSYLVANIA | |
| MATERIAL | | SEE PARTS LIST | | 6-2-64 | AMP | |
| HEAT TREAT | | H | | | HAND TOOL ASSEMBLY STRANDED WIRE ONLY TYPE W | |
| FINISH | | BLACKEN | | | CODE IDENT NO | |
| LOC | | M3D | | | 00779 | |
| AMP INFO | | M3D | | | SIZE NUMBER | |
| | | | | | B | |
| | | | | | 69324 | |
| | | | | | SCALE 1-1 | |
| | | | | | WT CALC ACTUAL | |
| | | | | | SHEET 1 OF 1 | |