

APPLICATOR PARTS LIST

TYPE

HINGE-BAR MARK III (L.H)

AMP INCORPORATED
HARRISBURG, PENNA.

THIS IS A CONTROLLED DOCUMENT.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	460028-1	42	FRONT STAB. BAR	1	811006-1	
2	INS. CRIMPER			43				
3	ANVIL	1	843101-1	44	HINGE BLOCK & STAB.	1	811444-1	
4	ANVIL INSERT	1	460027-1	45	HINGE PIN	1	811007-1	
5	SHEAR BLADE	1	460026-1	46	GUARD, FRONT STAB.	1	811040-1	
6	REAR SHEAR PLATE	1	460025-1	47	HINGE BAR ASS'Y	1	565098-1	
7	SHEAR BLADE SPRING	1	810410-1	48	HINGE BAR SPRING	2	3-23846-5	
8	FRONT SHEAR PLATE	1	388632-5	49	STRIP GUIDE STOP	2	810417	
9	REAR ANVIL SPACER PLT.			50	STRIP HOLD DOWN			
10	FRONT ANVIL SPACER PLT.			51	SPACER COMP. SPRING	2	811070-1	
11	TOOL SPACER			52	CAM FOLLOWER HOLDER	1	810409-1	
12	CRIMP SPACER			53	CAM FOLLOWER	1	24746-1	
13	FRONT STRIP GUIDE	1	811566-2	54	SPRING, BRACKET	1	810418	
14	REAR STRIP GUIDE	1	460023-3	55	CAM FOLLOWER SPRING	1	810408	
15	RAM	1	811450-1	56	HOOK HOLDER	1	811442-1	
16	RAM RET. PL.	1	465004-2	57	SHEAR PICK-UP HOOK	1	811443-1	
17	ADJ. PLATE	1	811010-1	58	HOLD DOWN-HINGE BAR	1	811009-1	
18	PROTECTIVE PLUG	1	23141-1	59	DEPRESSOR SCREW	1	810642-1	
19	APPLICATOR MOUNT ASSY.			60	WASHER	2	376482	
20	BASE PLATE	1	465408-1	61	FEED FINGER SPRING	1	810421-1	
21	BASE BLOCK			62	DOWEL PIN	2	1-21030-5	
22	STRIP GUIDE PLATE			63	MICRO-SWITCH	1	23496-1	
23	ANVIL HOLDER	1	811445-1	64	MICRO-SWITCH COVER	1	22689-2	
24	AUX. ANVIL HOLDER			65	BRACKET, MICRO-SWITCH	1	811074-1	
25	STRIPPER			MISCELLANEOUS				
26	STRIPPER MOUNT			66	CONNECTOR	1	22787-2	
27	RETAINER PLATE			67	HOOK HOLDER SCREW	1	810413	
28	STRIPPER MOUNT BRACKET			68	SCR, SOC HD CAP 1/4-20x1.00	2	21001-6	
29	STRIPPER BUSHING			69	SPACER (ANVIL HOLDER)	1	811223-1	
30	STOCK DRAG	1	460024-1	70	LEAD WIRE	1	465918-1	
31	STOCK DRAG HANDLE			71	DOWEL PIN	1	465702-1	
32	STOCK DRAG STUD			72	WASHER, BEVELED	2	682131-1	
33	STOCK DRAG SPRING	2	810135	REV. REVISION RECORD				
34	STOCK DRAG ADJ. SCREW			REV.	REVISION RECORD	DATE	BY	ECN
35	FEED FINGER HOLDER	1	810131	A	REV. PER ECN	11/676	JUL	R1491
36	FEED FINGER	1	811440-2	B	ADD ITEMS 68 & 72	11/13/78	JE	R2752
37	FEED FINGER TIP	1	811439-1	C	REV PER ECN	1-8-79	KS	R2834
38	FEED FINGER STUD	1	810414-1	D	REV PER ECN R5199	6-27-93	BS	JG
39	BASE CASTING	1	811451-1	E	ECN: A-095188	6-23-88	JS	
40	GUARD	1	461100-1	F	ECN A-128588	8-17-88	MS	TE
41				F1	ECN 0150-1144-04	9-84	MY	TE

CRIMPING DATA		TERMINALS	
TO APPLY TERMINAL		62056	
SPEC 114-2078			
WIRE SIZE	CRIMP HEIGHT		
12	.072		
14	.062		
16	.056		
18	.052		
CRIMP	SIZE	TYPE	FEED
WIRE	.160	TL	
INSUL.	+	+	.760
SLEEVED	+	+	
INSULATION RANGE		WIRE RANGE	
+		18-12	
EXPLODED VIEW			
A-6004-5 A-6004-6			
REMARKS:			
LEFT HAND			
⚠ ITEMS 68 & 72 MOUNT TO REEL SUPPORT SHAFT TO SUPPORT TERMINAL REEL. ⚠ FOR TERMINAL 62056 PRIOR TO REV W USE ANVIL PIN 692901-1 ■ RECOMMENDED SPARE PARTS			
THIS APPLICATOR IS TO BE USED ON			
AMP-O-LECTRIC 1-471273-3			
AMP-O-MATIC			
SERIAL NO.		DATE SHIPPED	
		10-20-78	
CUSTOMER NAME AND ADDRESS			
CHK'D: 11/16/78			
APP'D: 6-18-79			
SHEET 1 OF 1			

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